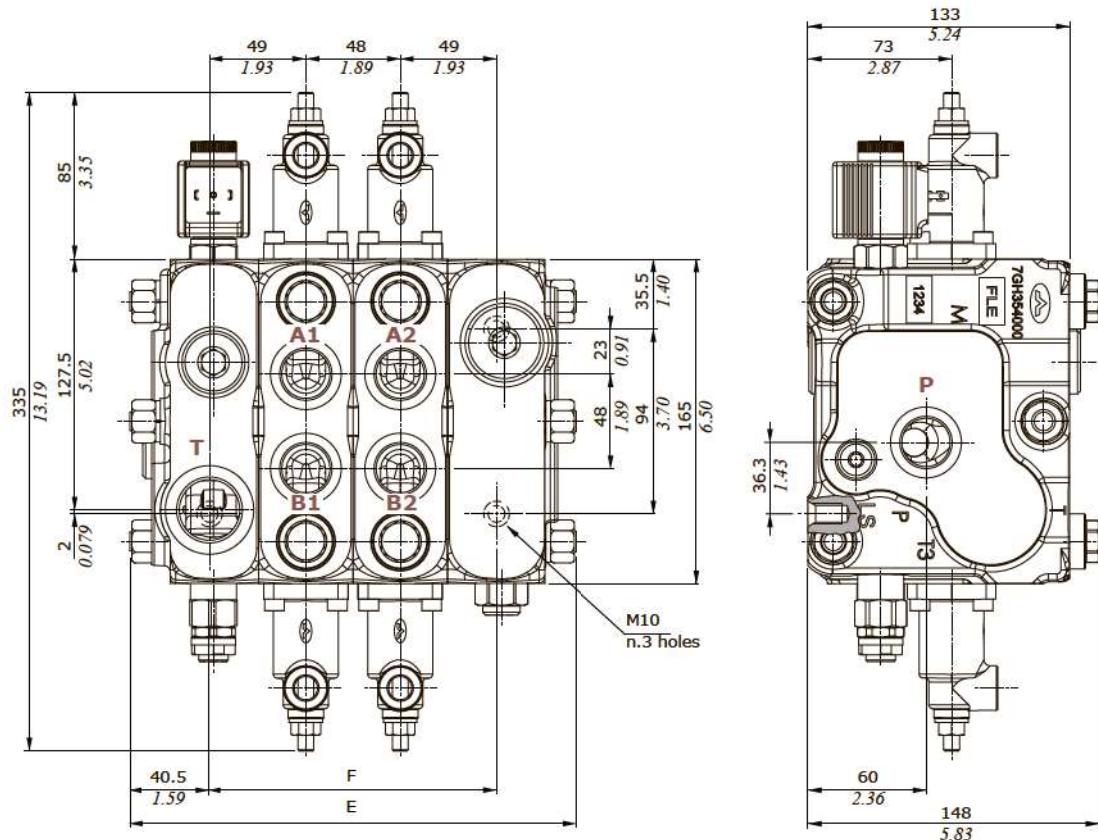
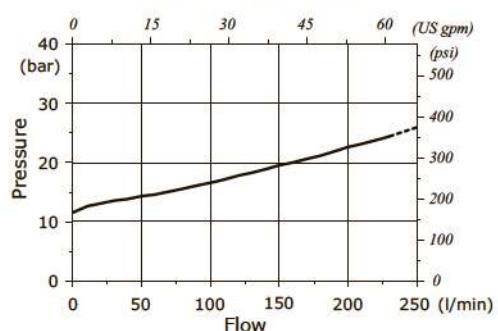


## Dimensional data and performance

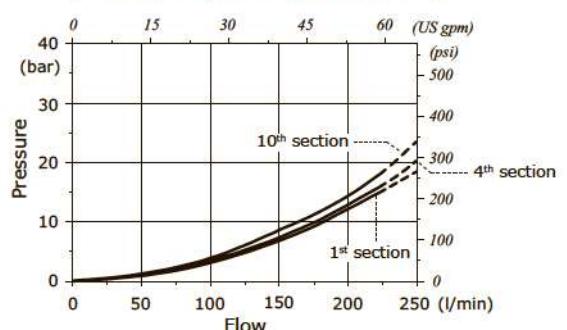


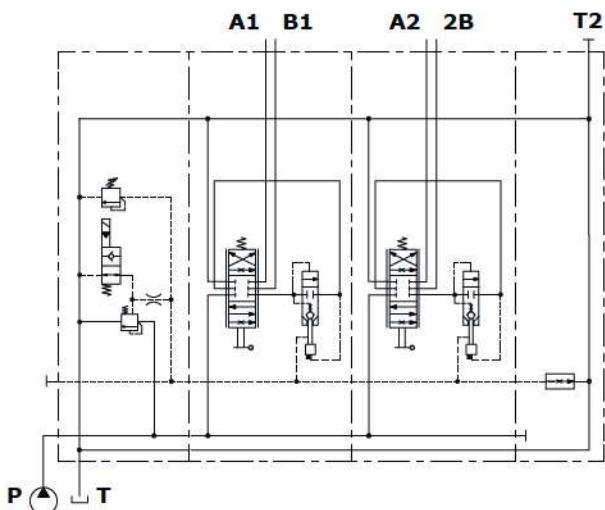
TYPE	E		F	
	mm	in	mm	in
DPX160/1	179	7.05	98	3.86
DPX160/2	227	8.94	146	5.75
DPX160/3	275	10.83	194	7.64
DPX160/4	323	12.72	242	9.53
DPX160/5	371	14.61	290	11.42
DPX160/6	419	16.50	338	13.31
DPX160/7	467	18.39	386	15.20
DPX160/8	515	20.28	434	17.09
DPX160/9	563	22.17	482	18.98
DPX160/10	611	24.06	530	20.87

P⇒T Pressure drop inlet compensator  
(margin pressure)

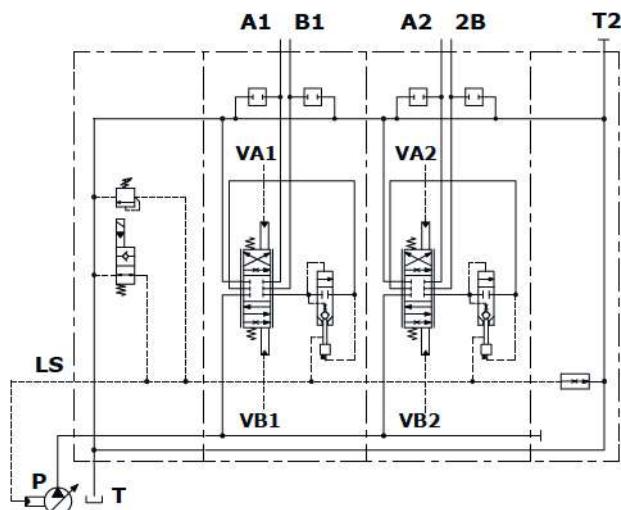


A(B)⇒T pressure drop  
(standard spool @ max.stroke)

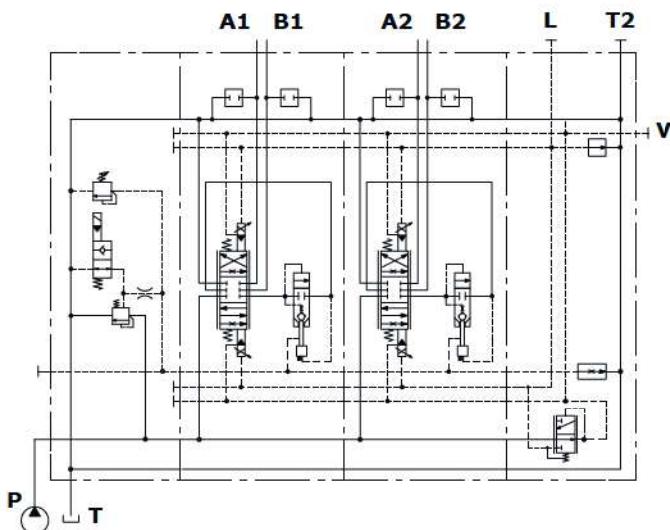


**Hydraulic circuit****Configuration example with mechanical and hydraulic controls**

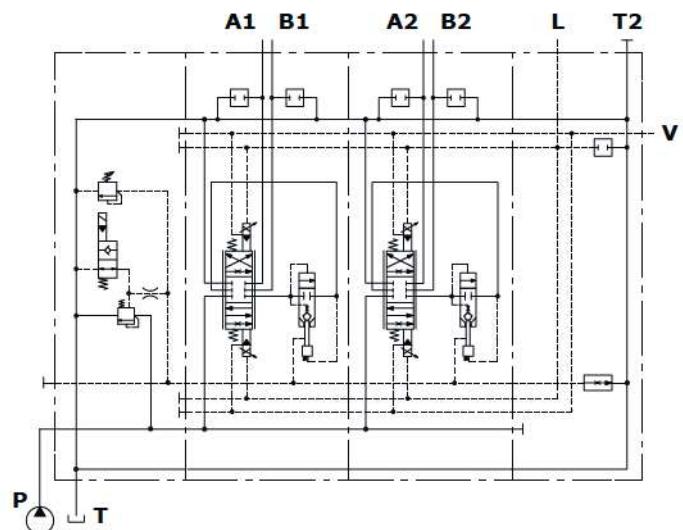
Open center circuit and lever control, with unloader valve, without port valve arrangement



Closed center circuit and proportional hydraulic control, with unloader valve and port valve arrangement

**Configuration example with electrohydraulic controls**

Open center circuit and two-side proportional electrohydraulic control, with unloader valve, port valve arrangement and pressure reducing valve, internal pilot and drain



Open center circuit and two-side proportional electrohydraulic control, with unloader valve and port valve arrangement, without pressure reducing valve, external pilot and drain

## Complete section ordering codes

Nr. of working sections

DPX160/2/AN1A(TGW3-175/ELN)/P-108(150/150)-8SLP.U3T/Q-E108(150/150)-8IMF3N/RC1A-.....-12VDC-FPM

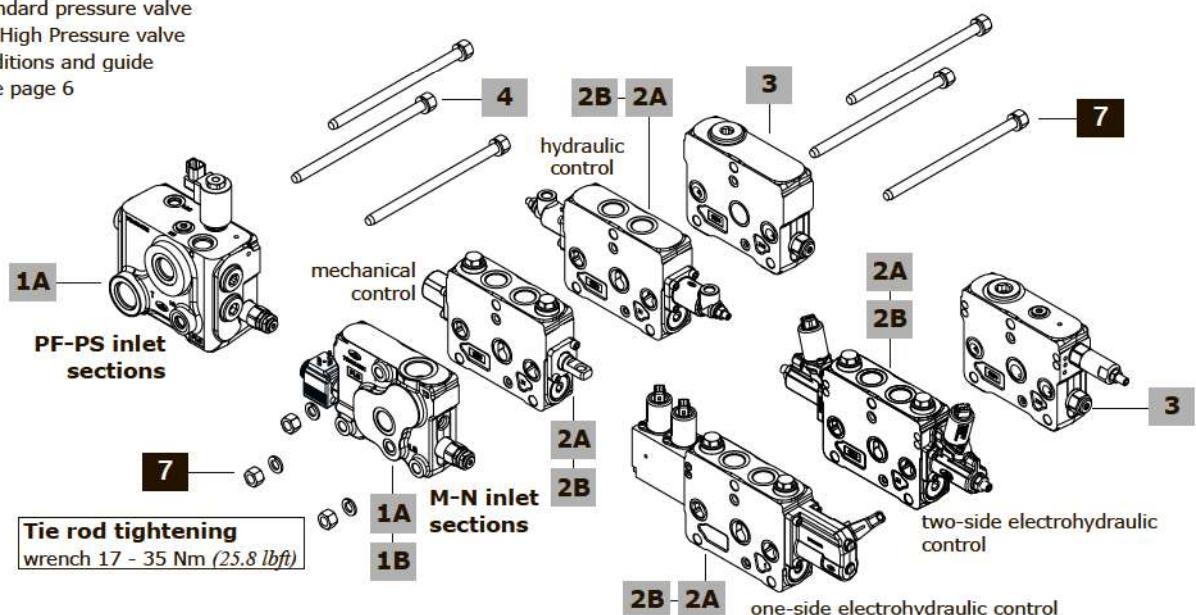
1A 1B

2A 2B

3 4 5 6

**DPX160** = standard pressure valve**DPX160HP** = High Pressure valve

For working conditions and guide configuration see page 6

**1A Std pressure inlet section \***

The codes are referred to sections with FPM o-ring seals

Open Center circuit

TYPE: DPX160/M3B(TGW3-175/ELN)-12VDC-FPM

CODE: 650203023V

DESCRIPTION: With compensator, press. relief valve and unloader valve, with P-T-LS-M ports (LS-M plugged)

TYPE: DPX160/M3B(SO/TGW3-175/ELN)-12VDC-FPM

CODE: 650203025V

DESCRIPTION: As previous one with non-return flow limiter from inlet section to working section and by-pass valve

TYPE: DPX160/M3B(SU/TGW3-175/ELN)-12VDC-FPM

CODE: 650203024V

DESCRIPTION: With non-return flow limiter from working section to inlet section and by-pass valve

TYPE: DPX160/M4B(TGW3-175/ELN)-12VDC-FPM

CODE: 650203026V

DESCRIPTION: As type M3, with T3 side outlet port (plugged)

TYPE: DPX160/PF1A\TGW3-175\VP-D(1)-SB10-Q40\CF(1)-SB14-FPM

CODE: 650203301V

DESCRIPTION: Designed for steering, with compensator, priority valve, shut-off valve and pressure relief valve, with P-T-LS-M3-C-LSC ports (M3-LS plugged). Special tie rods are required

Closed Center circuit

TYPE: DPX160/N1A(TGW3-175/ELN)-12VDC-FPM

CODE: 650203019V

DESCRIPTION: Without compensator, with pressure relief valve and unloader valve, with P-T-LS ports

TYPE: DPX160/N1A(SO/TGW3-175/ELN)-12VDC-FPM

CODE: 650203021V

DESCRIPTION: As previous one with non-return flow limiter from inlet section to working section and by-pass valve

.....to be continued

**1A Std pressure inlet section \***

.....continuation

TYPE: DPX160/N1A(SU/TGW3-175/ELN)-SAE-12VDC-FPM

CODE: 650203020V

DESCRIPTION: With non-return flow limiter from working section to inlet section and by-pass valve

TYPE: DPX160/N2A(TGW3-175/ELN)-SAE-12VDC-FPM

CODE: 650203022V

DESCRIPTION: As N1 type, with T3 side outlet port (plugged)

TYPE: DPX160/PS1A\TGW3-175\VP-D(1)-SB10-Q40\ESO32N-12VDC-FPM

CODE: 650203300V

DESCRIPTION: Designed for steering, without compensator, with priority valve and pressure relief valve, with P-T-LS-M3-C-LSC port (M3-LS plugged). Special tie rods are required

**1B High pressure inlet section \***

The codes are referred to sections with FPM o-ring seals

Open Center circuit

TYPE: DPX160HP/M3B(TGW5-350/ELN)-12VDC-FPM

CODE: 650203031V

DESCRIPTION: With compensator, press. relief valve and unloader valve, with P-T-LS-M ports (LS-M plugged)

TYPE: DPX160HP/M3B(SO/TGW5-350/ELN)-12VDC-FPM

CODE: 650203033V

DESCRIPTION: As previous one with non-return flow limiter from inlet section to working section and by-pass valve

TYPE: DPX160HP/M3B(SU/TGW5-350/ELN)-12VDC-FPM

CODE: 650203032V

DESCRIPTION: With non-return flow limiter from working section to inlet section and by-pass valve

Closed Center circuit

Refer to "Std pressure" inlet sections (except PS section)

NOTE (\*): Codes are referred to **BSP** thread.

## Complete section ordering codes

**2A Std pressure working section \***

The codes are referred to sections with FPM o-ring seals

Mechanical control

TYPE: DPX160/Q-108(150/150)-8SLP-FPM

CODE: 650113002V

DESCRIPTION: With dust-proof plate, without port valve arrangement

TYPE: DPX160/P-108(150/150)-8SLP.UL3T-FPM

CODE: 650103002V

DESCRIPTION: As previous one with port pressure relief valve arrangement

TYPE: DPX160/P-108(150/150)-8SLP.US3T-FPM

CODE: 650103003V

DESCRIPTION: With port antishock valve arrangement

Proportional hydraulic control

TYPE: DPX160/Q-E108(150/150)-8IMF3N-FPM

CODE: 650113001V

DESCRIPTION: With spool stroke limiter, without port valve arrang.

TYPE: DPX160/P-E108(150/150)-8IMF3N.UL3T-FPM

CODE: 650103017V

DESCRIPTION: As previous one with port pressure relief valves arrang.

TYPE: DPX160/P-E108(150/150)-8IMF3N.US3T-FPM

CODE: 650103018V

DESCRIPTION: With port antishock valve arrangement

Two-side proportional electrohydraulic control

TYPE: DPX160/QE-E108(150/150)-8EB3F3-12VDC-FPM

CODE: 650113004V

DESCRIPTION: With spool stroke limiter, without port valve arrang.

TYPE: DPX160/PE-E108(150/150)-8EB3F3.UL3T-12VDC-FPM

CODE: 650103025V

DESCRIPTION: As previous one with port pressure relief valves arrang.

TYPE: DPX160/PE-E108(150/150)-8EB3F3.US3T-12VDC-FPM

CODE: 650103026V

DESCRIPTION: With port antishock valve arrangement

One-side proportional electrohydraulic control

TYPE: DPX160/QZ-E108(150/150)-8EZ3LQF3-12VDC-FPM

CODE: 650103031V

DESCRIPTION: With spool stroke limiter, without port valves arrang.

TYPE: DPX160/PZ-E108(150/150)-8EZ3LQF3.UL3T-12VDC-FPM

CODE: 650103032V

DESCRIPTION: As previous one with port pressure relief valves arrang.

TYPE: DPX160/PZ-E108(150/150)-8EZ3LQF3.US3T-12VDC-FPM

CODE: 650103033V

DESCRIPTION: With port antishock valve arrangement

**2B High pressure working section \***

The codes are referred to sections with FPM o-ring seals

Mechanical control

TYPE: DPX160HP/Q-108(150/150)-8SLP-FPM

CODE: 650113010V

DESCRIPTION: With dust-proof plate, without port valve arrangement

TYPE: DPX160HP/P-108(150/150)-8SLP.US3T-FPM

CODE: 650103027V

DESCRIPTION: As previous one with port antishock valve arrangement

Proportional hydraulic control

TYPE: DPX160HP/Q-E108(150/150)-8IMF3N-FPM

CODE: 650113011V

DESCRIPTION: With spool stroke limiter, without port valve arrang.

TYPE: DPX160HP/P-E108(150/150)-8IMF3N.US3T-FPM

CODE: 650103028V

DESCRIPTION: As previous one with port antishock valve arrangement

Two-side proportional electrohydraulic control

TYPE: DPX160HP/QE-E108(150/150)-8EB3F3-12VDC-FPM

Code: 650113012V

DESCRIPTION: With spool stroke limiter, without port valve arrang.

TYPE: DPX160HP/PE-E108(150/150)-8EB3F3.US3T-12VDC-FPM

Code: 650103029V

DESCRIPTION: As previous one with port antishock valve arrangement  
..... to be continued.

**2B High pressure working section \***

.....continuation

One-side proportional electrohydraulic control

TYPE: DPX160HP/QZ-E108(150/150)-8EZ3LQF3-12VDC-FPM

CODE: 650103034V

DESCRIPTION: With spool stroke limiter, without port valve arrang.

TYPE: DPX160HP/PZ-E108(150/150)-8EZ3LQF3.UL3T-12VDC-FPM

CODE: 650103035V

DESCRIPTION: As previous one with port pressure relief valve arrang.

TYPE: DPX160HP/PZ-E108(150/150)-8EZ3LQF3.US3T-12VDC-FPM

CODE: 650103036V

DESCRIPTION: With port antishock valve arrangement

**3 Outlet section \***

The codes are referred to sections with FPM o-ring seals

Outlet section is the same type for standard and High Pressure valve

For mechanical or hydraulic configuration

TYPE: DPX160/RC1A-FPM CODE: 650303002V

DESCRIPTION: With bleed valve and T2 upper port (plugged)

TYPE: DPX160/RC3A-FPM CODE: 650303004V

DESCRIPTION: With bleed valve and T2, P1-T1-LS1 side ports (plugged)

TYPE: DPX160/RC3A-CL-12VDC-FPM CODE: 650303020V

DESCRIPTION: As previous one , with clamp release function

For electrohydraulic or mixed configuration

TYPE: DPX160/RDN1A-FPM CODE: 650303014V

DESCRIPTION: Without pressure reducing valve, external pilot and drain (V-L ports), with Bleed valve and T2 upper port (plugged)

TYPE: DPX160/RDN3A-FPM CODE: 650303016V

DESCRIPTION: As previous one, with P1-T1-LS1 side ports (plugged)

TYPE: DPX160/RDN3A-CL-12VDC-FPM CODE: 650303021V

DESCRIPTION: As previous, with clamp release function

TYPE: DPX160/RCR1A-TAP(VL)-FPM CODE: 650303005V

DESCRIPTION: With pressure reducing valve and Bleed valve, internal pilot and drain (V-L ports plugged), with T2 upper port (plugged)

TYPE: DPX160/RCR3A-TAP(VL)-FPM CODE: 650303017V

DESCRIPTION: As previous one, with P1-T1-LS1 side ports (plugged)

TYPE: DPX160/RDN3A-CL-TAP(VL)-12VDC-FPM

CODE: 650303022V

DESCRIPTION: As previous one, with clamp release function

**Note:** for outlet sections with different port arrangement please contact Sales Dpt.

**4 Valve threading**

Only specify if it is different from BSP standard (see page 6).

**5 Voltage**

Specify the voltage of electric devices.

**6 Seals**

TYPE DESCRIPTION

FPM FPM o-ring seals; standard

NBR NBR o-ring seals

**7 Assembling kit**

CODE DESCRIPTION CODE DESCRIPTION

Standard tie rods: for M and N inlet sections

STIR112179 for 1 work.section STIR112419 for 6 work.sections

STIR112227 for 2 work.sections STIR112467 for 7 work.sections

STIR112275 for 3 work.sections STIR112515 for 8 work.sections

STIR112323 for 4 work.sections STIR112563 for 9 work.sections

STIR112371 for 5 work.sections STIR112611 for 10 work.sections

Special tie rods: for PF and PS inlet sections

STIR112141 for 1 work.section STIR112381 for 6 work.sections

STIR112189 for 2 work.sections STIR112429 for 7 work.sections

STIR112237 for 3 work.sections STIR112477 for 8 work.sections

STIR112285 for 4 work.sections STIR112525 for 9 work.sections

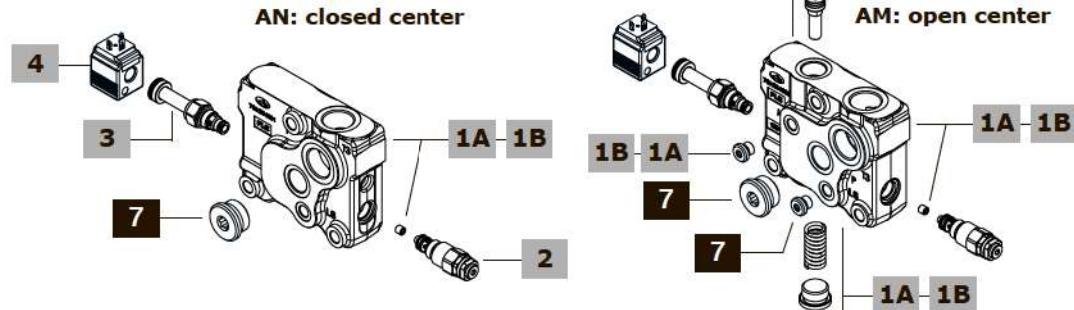
STIR112333 for 5 work.sections STIR112573 for 10 work.sections

## Inlet section part ordering codes

Valve setting (bar)

**DPX160 / A N1 (TGW3 - 175 / ELN) - ..... - 12VDC - FPM**

**DPX160** = standard pressure section  
**DPX160HP** = High Pressure section



### 1A Std pressure inlet section kit\* page 92

The codes are referred to sections with FPM o-ring seals

#### Open Center circuit

TYPE: <b>DPX160/M3-EL-FPM</b>	CODE: YFIA105309V
DESCRIPTION: With compensator, P-T-LS-M ports (M plugged), arranged for unloader valve	
TYPE: <b>DPX160/M3(SU)-EL-FPM</b>	CODE: YFIA105310V
DESCRIPTION: As previous one with non return flow limiter from working section to inlet section and by-pass valve	
TYPE: <b>DPX160/M3(SO)-EL-FPM</b>	CODE: YFIA105311V
DESCRIPTION: With non return flow limiter from inlet section to working section and by-pass valve	
TYPE: <b>DPX160/M4-EL-FPM</b>	CODE: YFIA105308V
DESCRIPTION: As type M3, with T3 side outlet port	

#### Closed Center circuit

TYPE: <b>DPX160/N1-EL-FPM</b>	CODE: YFIA105320V
DESCRIPTION: Without compensator, with P-T-LS ports, arranged for unloader valve	
TYPE: <b>DPX160/N1(SU)-EL-FPM</b>	CODE: YFIA105327V
DESCRIPTION: As previous one with non return flow limiter from working section to inlet section and by-pass valve	
TYPE: <b>DPX160/N1(SO)-EL-FPM</b>	CODE: YFIA105328V
DESCRIPTION: With non return flow limiter from inlet section to working section and by-pass valve	
TYPE: <b>DPX160/N2-EL-FPM</b>	CODE: YFIA105326V
DESCRIPTION: As N1 type, with T3 side outlet port	

### 1B High pressure inlet section kit\* page 92

The codes are referred to sections with FPM o-ring seals

#### Open Center circuit

TYPE: <b>DPX160HP/M3-EL-FPM</b>	CODE: YFIA105329V
DESCRIPTION: With compensator, P-T-LS-M ports (M plugged), arranged for unloader valve	
TYPE: <b>DPX160HP/M3(SU)-EL-FPM</b>	CODE: YFIA105330V
DESCRIPTION: As previous one with non return flow limiter from working section to inlet section and by-pass valve	
TYPE: <b>DPX160HP/M3(SO)-EL-FPM</b>	CODE: YFIA105331V
DESCRIPTION: With non return flow limiter from inlet section to working section and by-pass valve	

#### Closed Center circuit

Refer to "Std pressure" inlet sections

NOTE (\*): Codes are referred to **BSP** thread.

### 2 Main pressure relief valve page 96

The codes are referred to parts with FPM o-ring seals  
 Valve standard setting is referred to 5 l/min (1.3 US gpm) flow.

TYPE	CODE	DESCRIPTION
( <b>TGW2-80</b> )	OMC09002009	Range 10-120 bar (145-1750 psi) std setting 80 bar (1160 psi)
( <b>TGW3-175</b> )	OMC09002007	Range 40-220 bar (580-3200 psi) std setting 175 bar (2550 psi)
( <b>TGW4-250</b> )	OMC09002005	Range 200-350 bar (2900-5100 psi) std setting 250 bar (3600 psi)
( <b>TGW5-300</b> )	OMC09002008	Range 290-385 bar (4200-5600 psi) std setting 300 bar (4350 psi)
SV	XTAP524340V	Relief valve blanking plug

### 3 Solenoid operated unloading valve page 96

The codes are referred to parts with FPM o-ring seals

TYPE	CODE	DESCRIPTION
ELN	OEF08002015	Without emergency override
ELV	OEF08002017	With screw type emergency override
ELP	OEF08002010	With push-button emergency override
ELT	OEF08002016	With "twist & push" emergency override
LT	XTAP510320V	Unloading valve blanking plug

### 4 Coil

TYPE	CODE	DESCRIPTION
12VDC	4SLE001200A	BER type coil, ISO4400 conn., 12VDC

For complete available coil list see page 125.

### 5 Section threading

Only specify if it is different from BSP standard (see page 6).

### 6 Seals

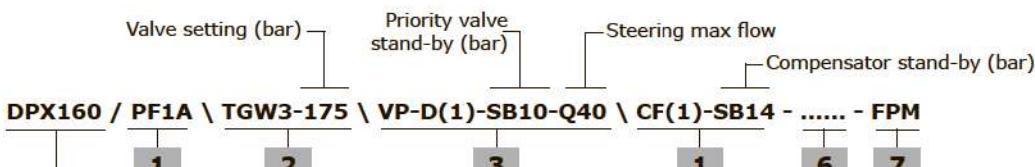
TYPE	DESCRIPTION
FPM	FPM o-ring seals; standard
NBR	NBR o-ring seals

### 7 Plugs\*

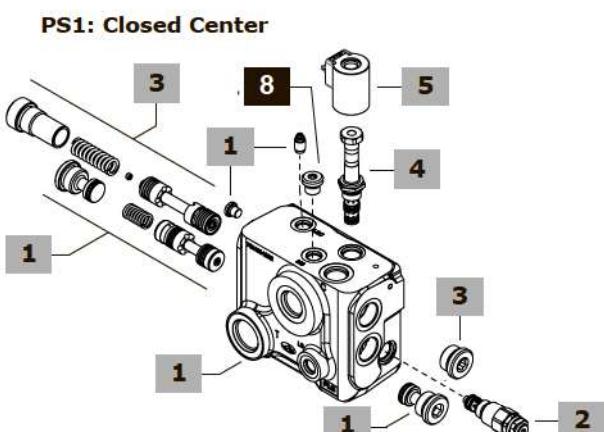
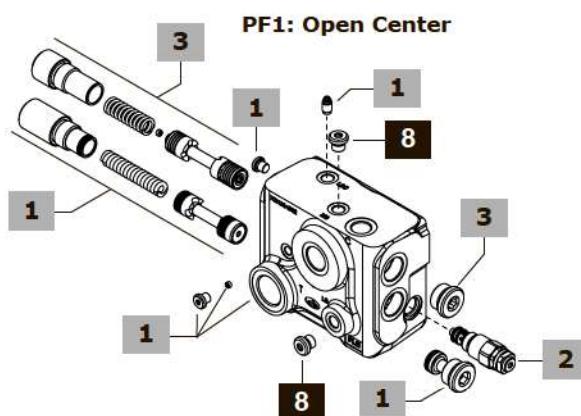
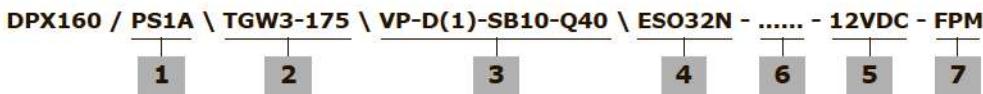
The codes are referred to parts with FPM o-ring seals

CODE	DESCRIPTION
XTAP740220	G1 plug, nr.1 for M4 and N2 section
XTAP719160	G1/4 plug, nr.1 for Open Center sections

## Inlet section part ordering codes



DPX160 = standard pressure valve



## 1 Inlet section kit\*

page 94

The codes are referred to sections with FPM o-ring seals

Following sections are suitable only for standard pressure valve

### Open Center circuit

TYPE: DPX160/PF1-FPM

CODE: YFIA105350V

DESCRIPTION: With compensator, P-T-LS-M3-C-LSC ports

### Closed Center circuit

TYPE: DPX160/PS1-FPM

CODE: YFIA105351V

DESCRIPTION: With shut-off spool, P-T-LS-M3-C-LSC ports

TYPE: DPX160/PS1T-FPM

CODE: YFIA105352V

DESCRIPTION: With shut-off blanking kit, P-T-LS-M3-C-LSC ports

## 2 Main pressure relief valve

page 96

See previous page

## 3 Priority valve kit

page 97

The codes are referred to parts with FPM o-ring seals

TYPE CODE DESCRIPTION

Regulated flow = 40 l/min (10.5 US gpm)

D(1)-SB10-Q40 5CAS322100AV Stand-by (margin pressure)  
10 bar (145 psi)

D(1)-SB07-Q40 5CAS322100BV Stand-by (margin pressure)  
7 bar (100 psi)

D(1)-SB04-Q40 5CAS322100CV Stand-by (margin pressure)  
4 bar (58 psi)

Regulated flow = 20 l/min (5.3 US gpm)

D(1)-SB10-Q20 5CAS323099AV Stand-by (margin pressure)  
10 bar (145 psi)

D(1)-SB07-Q20 5CAS323099BV Stand-by (margin pressure)  
7 bar (100 psi)

D(1)-SB04-Q20 5CAS323099CV Stand-by (margin pressure)  
4 bar (58 psi)

## 4 Solenoid operated shut-off valve page 97

The codes are referred to parts with FPM o-ring seals

TYPE	CODE	DESCRIPTION
ES032A	0EJ08002058	Without emergency override
ES032V	0EJ08002060	With screw type emergency override
EST	3XTP3534800V	Valve blanking plug, only for PST inlet section

## 5 Coil

TYPE	CODE	DESCRIPTION
12VDC	4SL3000120	BT type coil, ISO4400 connector, 12VDC

For complete available coil list see page 125.

## 6 Section threading

Only specify if it is different from BSP standard (see page 6).

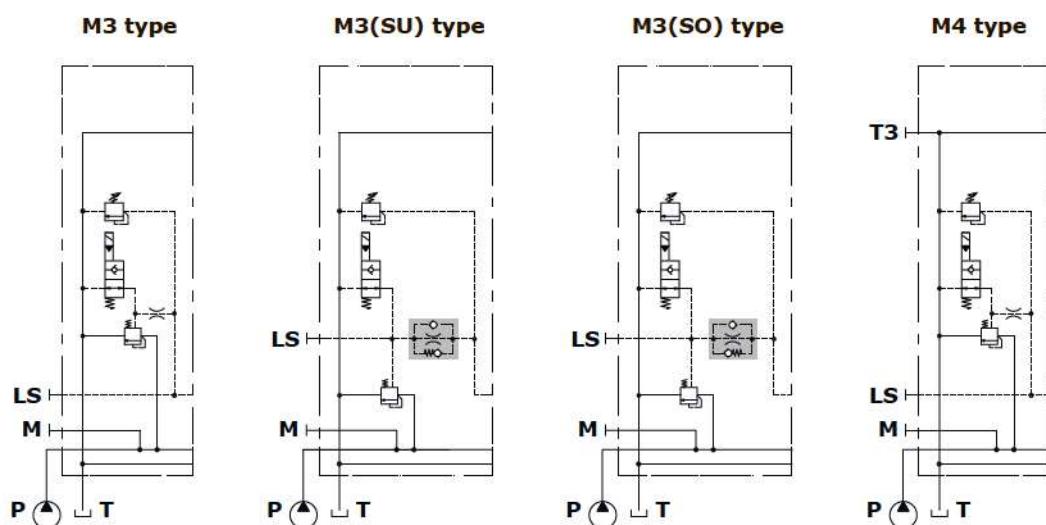
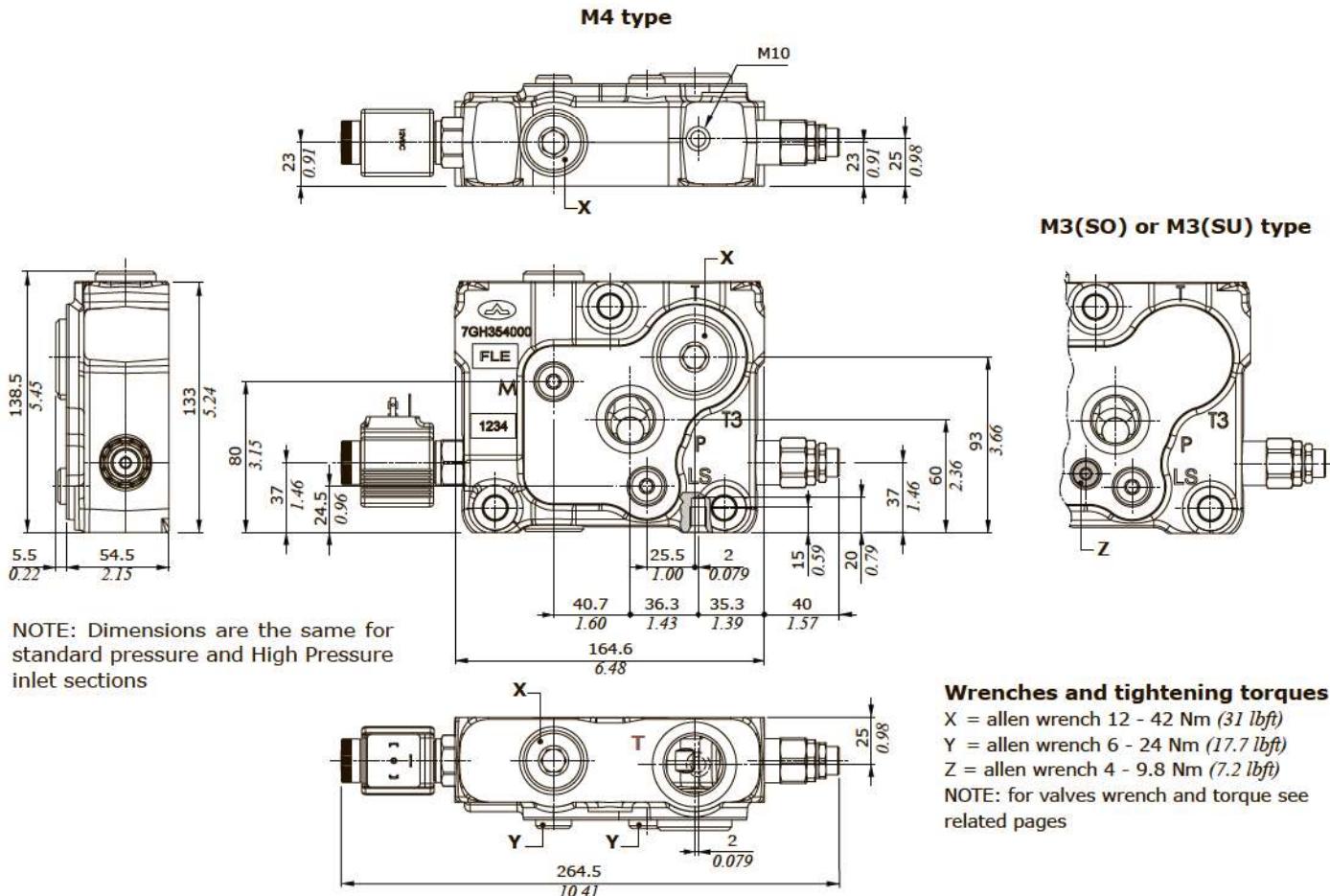
## 7 Seals

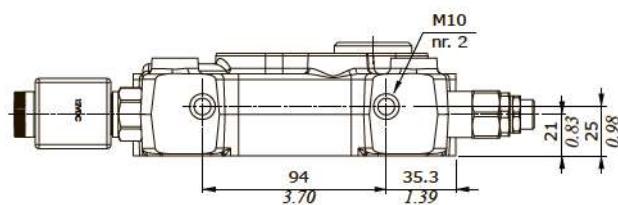
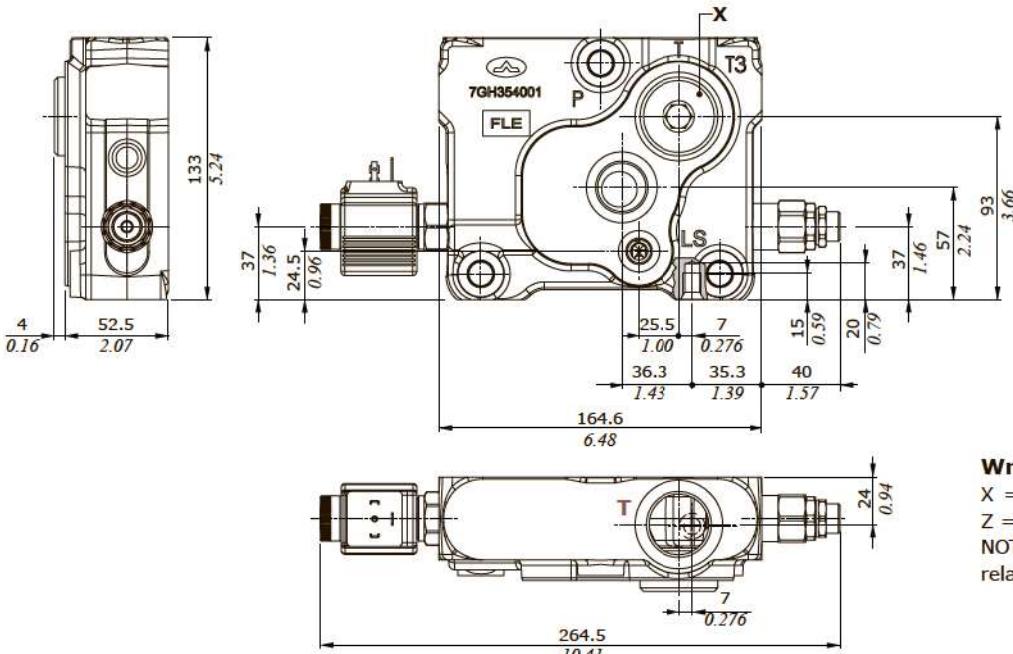
TYPE	DESCRIPTION
FPM	FPM o-ring seals; standard
NBR	NBR o-ring seals

## 8 Plugs\*

CODE	DESCRIPTION
XTAP719160	G1/4 plug, nr.1 for PS section, nr.2 for PF section, FPM o-ring seal

NOTE (\*): Codes are referred to **BSP** thread.

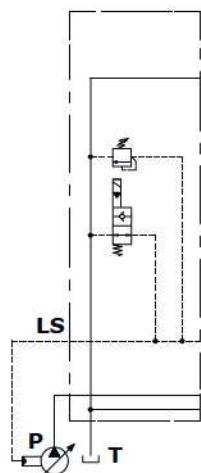
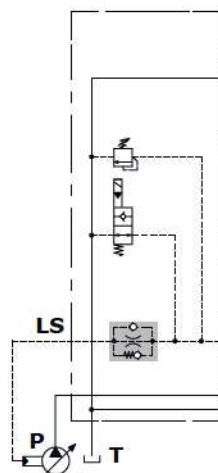
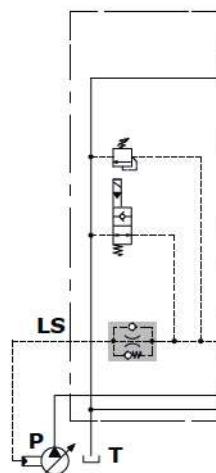
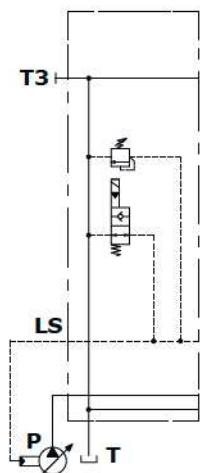
**Inlet section****Dimensions and hydraulic circuit****Example of M Open Center section**

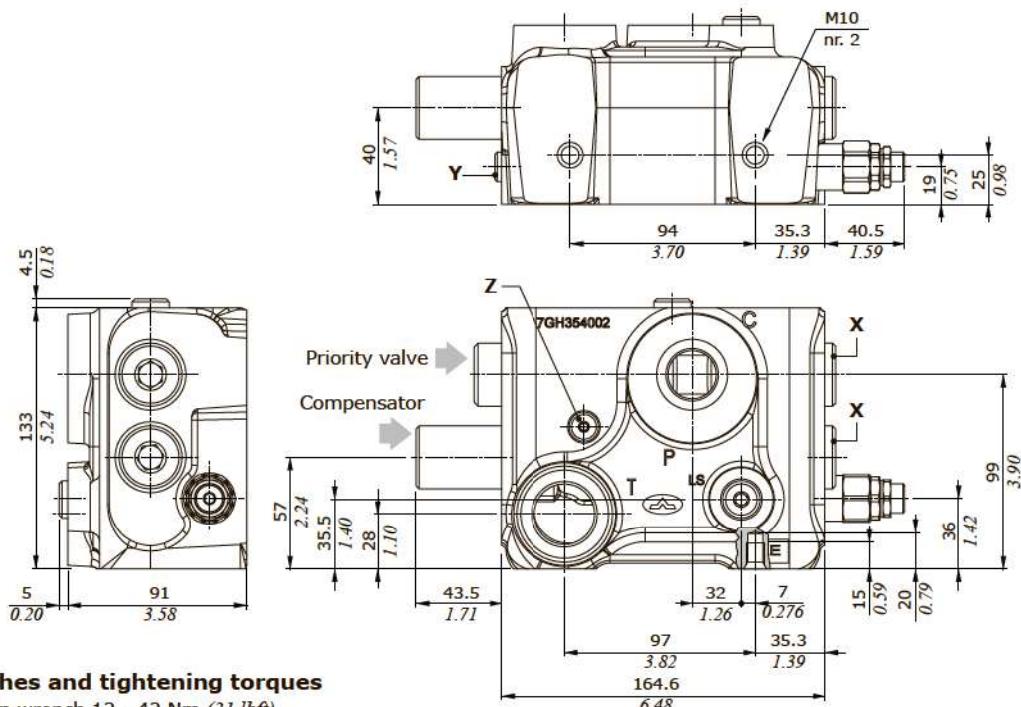
**Inlet section****Dimensions and hydraulic circuit****Example of N Closed Center section****N2 type****N1(SO) or N1(SU) type****Wrenches and tightening torques**

X = allen wrench 12 - 42 Nm (31 lbf ft)

Z = allen wrench 4 - 9.8 Nm (7.2 lbf ft)

NOTE: for valves wrench and torque see related pages

**N1 type****N1(SU) type****N1(SO) type****N2 type**

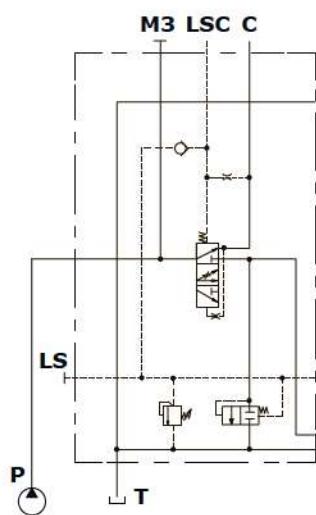
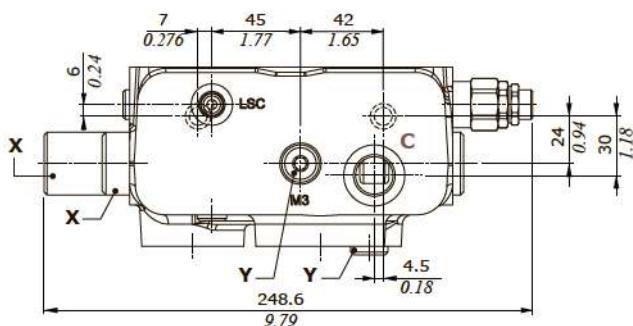
**Inlet section****Dimensions and hydraulic circuit****PF1 Open Center section with priority valve****Wrenches and tightening torques**

X = allen wrench 12 - 42 Nm (31 lbf ft)

Y = allen wrench 6 - 24 Nm (17.7 lbf ft)

Z = allen wrench 4 - 9.8 Nm (7.2 lbf ft)

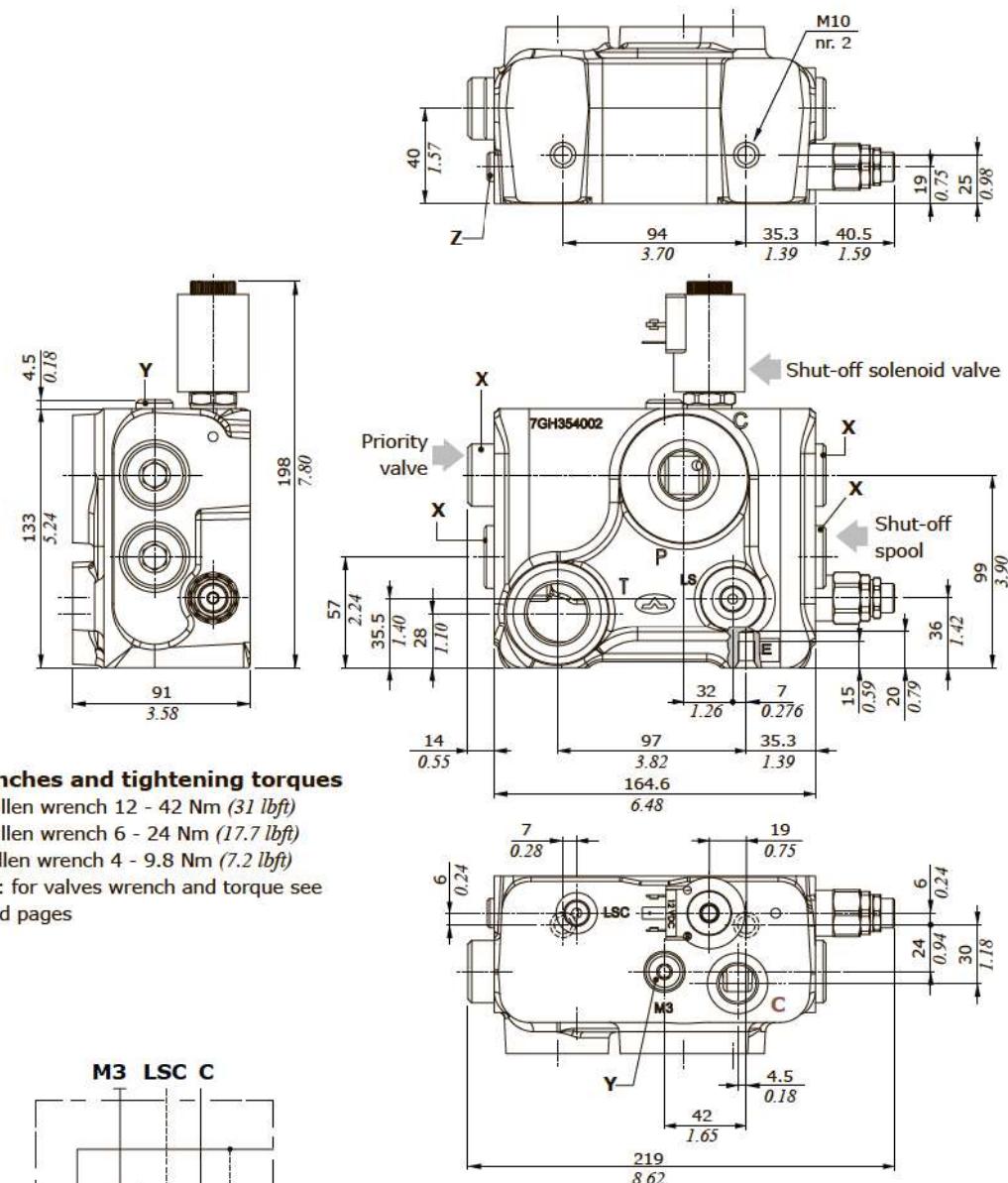
NOTE: for valves wrench and torque see related pages



## Inlet section

## Dimensions and hydraulic circuit

## PS1 Closed Center section with priority valve and shut-off



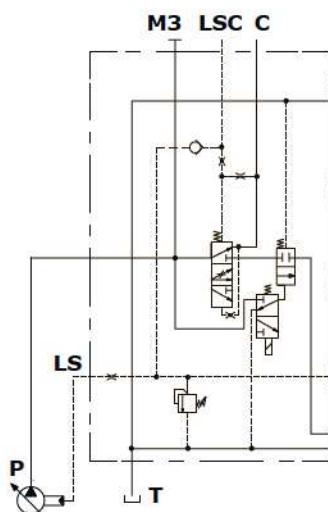
## Wrenches and tightening torques

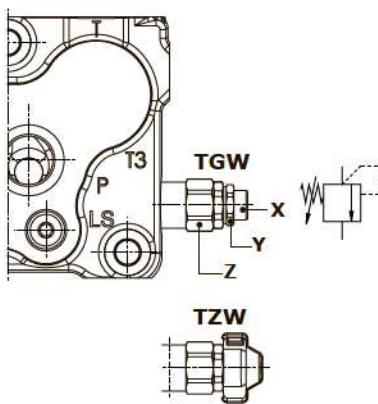
X = allen wrench 12 - 42 Nm (31 lbf)

Y = allen wrench 6 - 24 Nm (17.7 lbf)

Z = allen wrench 4 - 9.8 Nm (7.2 lbf)

NOTE: for valves wrench and torque see related pages

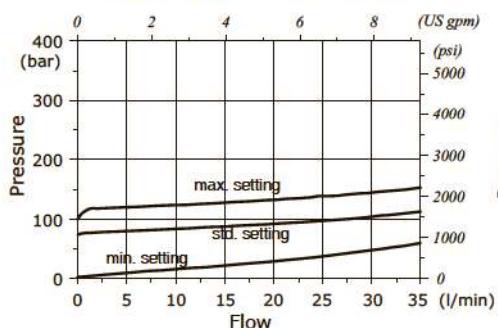
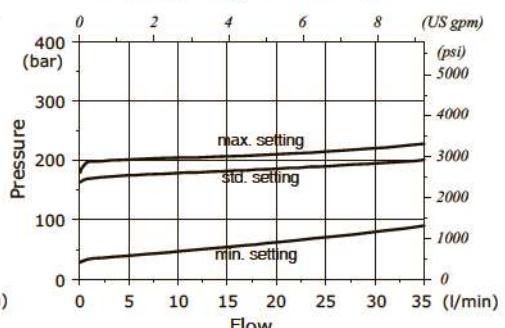
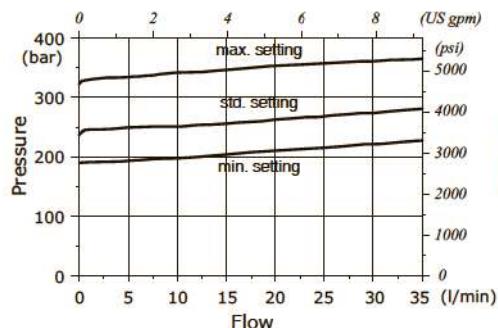
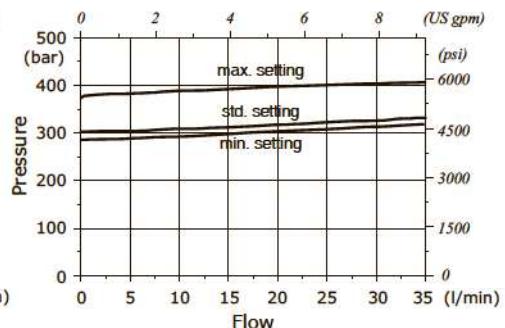
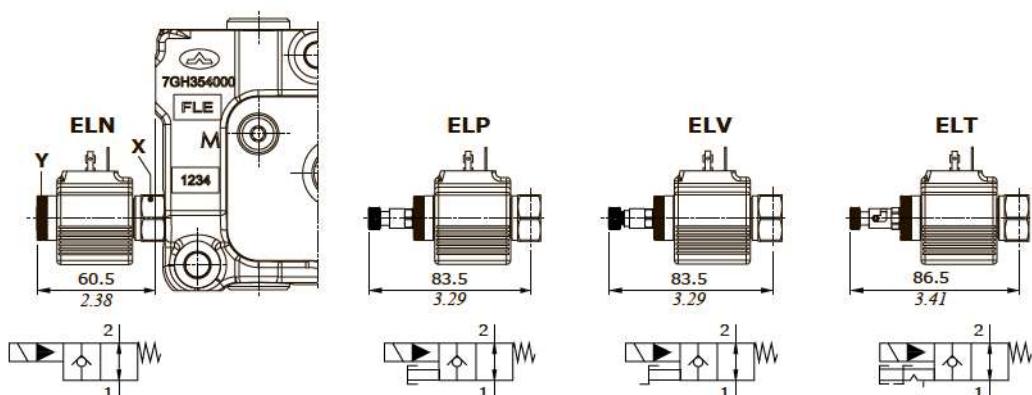


**Inlet section****Main pressure relief valve****Setting types****Legenda**

**TGW:** free setting  
**TZW:** set and locked valve  
 (cap code 4COP126301, n.2 pcs)  
 RAL3003 pigmented

**Wrenches and tightening torques**

X = allen wrench 5  
 Y = wrench 19 - 20 Nm (14.7 lbf)  
 Z = wrench 24 - 42 Nm (31 lbf)

**Setting range: TGW2 type****Setting range: TGW3 type****Setting range: TGW4 type****Setting range: TGW5 type****Solenoid operated unloading valve****Manual emergency types****Legenda**

**ELN:** without emergency  
**ELP:** push button emergency override  
**ELV:** screw emergency override  
**ELT:** "push&twist" emergency override

**Wrenches and tightening torques**

X = wrench 24 - 30 Nm (22 lbf)  
 Y = manual tightening

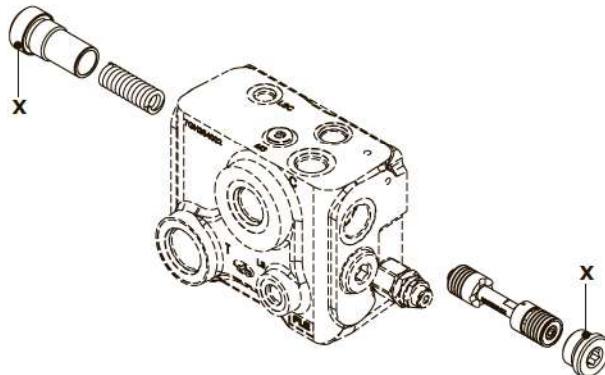
**Features**

Max. flow .....: 40 l/min (10.6 US gpm)  
 Max. pressure .....: 380 bar (5500 psi)  
 Internal leakage .....: 0.25 cm³/min @ 210 bar  
 (0.015 in³/min @ 3050 psi)

For coil features and options see **BER** type coil at page 125.

## Inlet section

## Priority valve kit

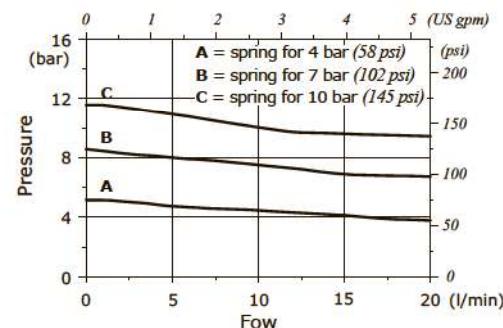


## Wrenches and tightening torques

X = allen wrench 12 - 42 Nm (31 lbf)

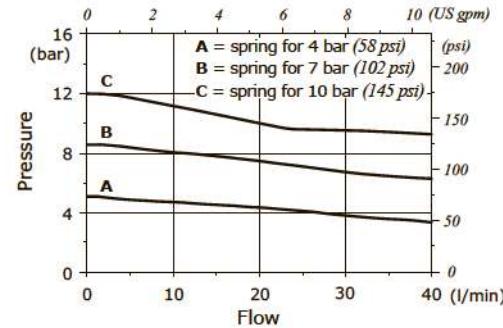
## Stand-by (margin pressure) vs. regulated flow

Regulated flow = 20 l/min (5.3 US gpm)



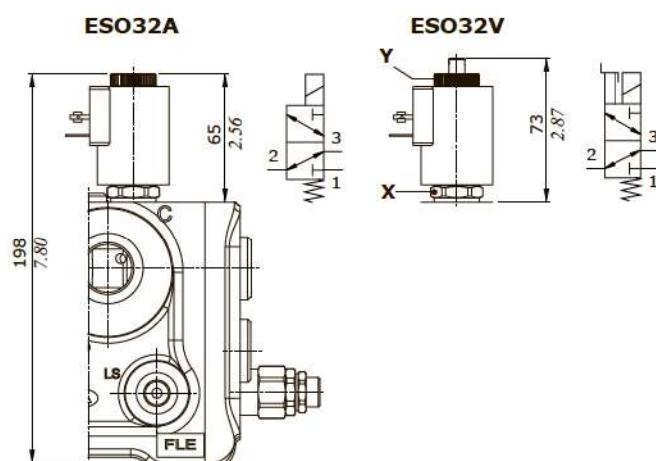
## Stand-by (margin pressure) vs. regulated flow

Regulated flow = 40 l/min (10.6 US gpm)



## Shut-off solenoid valve

## Manual emergency types



## Legenda

ESO32A: without emergency

ESO32V: screw emergency override

## Wrenches and tightening torques

X = wrench 24 - 30 Nm (22 lbf)

Y = manual tightening

## Features

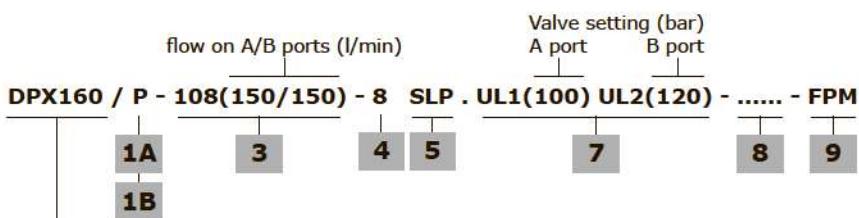
Max. flow ..... 3 l/min (0.796 US gpm)

Max. pressure ..... 350 bar (5100 psi)

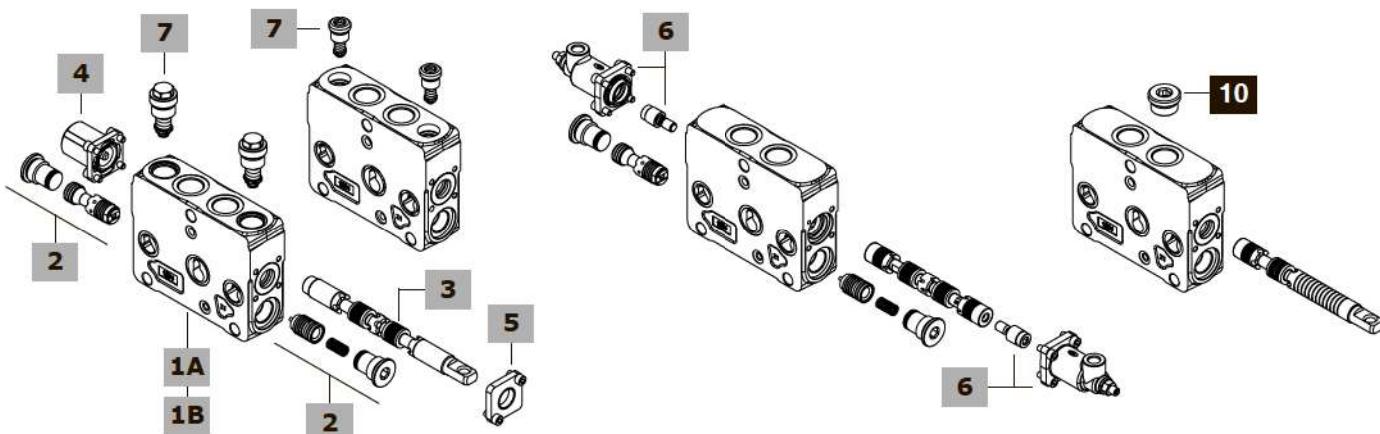
Internal leakage ..... 10 cm³/min @ 210 bar  
(0.61 in³/min @ 3050 psi)

For coil features and options see BT type coil at page 125.

## Working section part ordering codes (mechanical, hydraulic)

**DPX160** = standard pressure section**DPX160HP** = High Pressure section**DPX160 / Q - E108(150/150) - 8IMF3N - ..... - FPM**

6

**1A Std press. working section kit\* page 102**

The codes are referred to sections with FPM o-ring seals

**For mechanical control**TYPE: **DPX160/Q-FPM** CODE: SEL1053011V

DESCRIPTION: Without port valve arrangement

TYPE: **DPX160/P(UL)-FPM** CODE: SEL1053000V

DESCRIPTION: With port pressure relief valve arrangement

TYPE: **DPX160/P(US)-FPM** CODE: SEL1053001V

DESCRIPTION: With port antishock valve arrangement

**For hydraulic control**TYPE: **DPX160/Q-IM-FPM** CODE: SEL1053011AV

DESCRIPTION: Without port valve arrangement

TYPE: **DPX160/P(UL)-IM-FPM** CODE: SEL1053000AV

DESCRIPTION: With port pressure relief valve arrangement

TYPE: **DPX160/P(US)-IM-FPM** CODE: SEL1053001AV

DESCRIPTION: With port antishock valve arrangement

**1B High press. working section kit\* page 102**

The codes are referred to sections with FPM o-ring seals

**For mechanical control**TYPE: **DPX160HP/Q-FPM** CODE: SEL1053015V

DESCRIPTION: Without port valve arrangement

TYPE: **DPX160/P(UL)-FPM\*** CODE: SEL1053020V

DESCRIPTION: With port pressure relief valve arrangement

TYPE: **DPX160HP/P(US)-FPM** CODE: SEL1053008V

DESCRIPTION: With port antishock valve arrangement

**For hydraulic control**TYPE: **DPX160HP/Q-IM-FPM** CODE: SEL1053015AV

DESCRIPTION: Without port valve arrangement

TYPE: **DPX160/P(UL)-IM-FPM\*** CODE: SEL1053020AV

DESCRIPTION: With port pressure relief valve arrangement

TYPE: **DPX160HP/P(US)-IM-FPM** CODE: SEL1053008AV

DESCRIPTION: With port antishock valve arrangement

NOTE (\*): Max pressure = 380 bar (4350 psi)

**2 Compensator kit**

CODE	DESCRIPTION
5CAS321061V	Compensator, FPM o-ring seals

**Working section parts ordering codes (mechanical, hydraulic)**

<b>3 Spool</b>	<b>page 103</b>	<b>4 "A" side spool positioners</b>	<b>page 105</b>
Flow is referred to 14 bar (200 psi) stand-by (margin pressure)			
TYPE CODE DESCRIPTION			
<b>For mechanical control</b>			
Double acting with A and B closed in neutral position			
<b>108(150)</b> 3CU8110108 150 l/min (39.5 US gpm) flow			
<b>107(130)</b> 3CU8110107 130 l/min (34.3 US gpm) flow			
<b>106(110)</b> 3CU8110106 110 l/min (29 US gpm) flow			
<b>105(90)</b> 3CU8110105 90 l/min (23.8 US gpm) flow			
<b>104(70)</b> 3CU8110104 70 l/min (18.5 US gpm) flow			
<b>103(50)</b> 3CU8110103 50 l/min (13.2 US gpm) flow			
<b>102(30)</b> 3CU8110102 30 l/min (7.9 US gpm) flow			
<b>109(20)</b> 3CU8110109 20 l/min (5.3 US gpm) flow			
<b>101(10)</b> 3CU8110101 10 l/min (2.6 US gpm) flow			
Double acting with A and B partially to tank in neutral position			
<b>2H08(150)</b> 3CU8110209 150 l/min (39.5 US gpm) flow			
<b>2H07(130)</b> 3CU8110223 130 l/min (34.3 US gpm) flow			
<b>2H06(110)</b> 3CU8110222 110 l/min (29 US gpm) flow			
<b>2H05(90)</b> 3CU8110224 90 l/min (23.8 US gpm) flow			
<b>2H04(70)</b> 3CU8110221 70 l/min (18.5 US gpm) flow			
<b>2H03(50)</b> 3CU8110220 50 l/min (13.2 US gpm) flow			
<b>2H02(30)</b> 3CU8110219 30 l/min (7.9 US gpm) flow			
<b>2H09(20)</b> 3CU8110218 20 l/min (5.3 US gpm) flow			
<b>2H01(10)</b> 3CU8110217 10 l/min (2.6 US gpm) flow			
Single acting on A, B plugged: G3/4 plug is required			
<b>308(150)</b> 3CU8110308 150 l/min (39.5 US gpm) flow			
<b>306(110)</b> 3CU8110306 110 l/min (29 US gpm) flow			
<b>303(50)</b> 3CU8110303 50 l/min (13.2 US gpm) flow			
<b>309(20)</b> 3CU8110309 20 l/min (5.3 US gpm) flow			
Single acting on B, A plugged: G3/4 plug is required			
<b>408(150)</b> 3CU8110408 150 l/min (39.5 US gpm) flow			
<b>406(110)</b> 3CU8110406 110 l/min (29 US gpm) flow			
<b>403(50)</b> 3CU8110403 50 l/min (13.2 US gpm) flow			
<b>409(20)</b> 3CU8110409 20 l/min (5.3 US gpm) flow			
Double acting with A and B closed in neutral pos., 4 positions, floating in 4 <sup>th</sup> position with spool in: 13 type positioner is required			
<b>508(150)</b> 3CU8110508 150 l/min (39.5 US gpm) flow			
<b>504(70)</b> 3CU8110504 70 l/min (18.5 US gpm) flow			
<b>For hydraulic control</b>			
Double acting with A and B closed in neutral position			
<b>E108(150)</b> 3CU871E108 150 l/min (39.5 US gpm) flow			
<b>E107(130)</b> 3CU871E107 130 l/min (34.3 US gpm) flow			
<b>E106(110)</b> 3CU871E106 110 l/min (29 US gpm) flow			
<b>E105(90)</b> 3CU871E105 90 l/min (23.8 US gpm) flow			
<b>E104(70)</b> 3CU871E104 70 l/min (18.5 US gpm) flow			
<b>E103(50)</b> 3CU871E103 50 l/min (13.2 US gpm) flow			
<b>E102(30)</b> 3CU871E102 30 l/min (7.9 US gpm) flow			
<b>E113(20)</b> 3CU871E113 20 l/min (5.3 US gpm) flow			
<b>E101(10)</b> 3CU871E101 10 l/min (2.6 US gpm) flow			
Double acting with A and B partially to tank in neutral position			
<b>E2H08(150)</b> 3CU871E209 150 l/min (39.5 US gpm) flow			
<b>E2H07(130)</b> 3CU871E223 130 l/min (34.3 US gpm) flow			
<b>E2H06(110)</b> 3CU871E222 110 l/min (29 US gpm) flow			
<b>E2H05(90)</b> 3CU871E215 90 l/min (23.8 US gpm) flow			
<b>E2H04(70)</b> 3CU871E221 70 l/min (18.5 US gpm) flow			
<b>E2H03(50)</b> 3CU871E220 50 l/min (13.2 US gpm) flow			
<b>E2H02(30)</b> 3CU871E219 30 l/min (7.9 US gpm) flow			
<b>E2H13(20)</b> 3CU871E218 20 l/min (5.3 US gpm) flow			
<b>E2H01(10)</b> 3CU871E217 10 l/min (2.6 US gpm) flow			
Single acting on A or B, other port plugged: G3/4 plug is required			
<b>E308-E408(150)</b> 3CU871E308 150 l/min (39.5 US gpm) flow			
<b>E306-E406(110)</b> 3CU871E306 110 l/min (29 US gpm) flow			
<b>E303-E403(50)</b> 3CU871E303 50 l/min (13.2 US gpm) flow			
<b>E313-E413(20)</b> 3CU871E313 20 l/min (5.3 US gpm) flow			
Double acting with A and B closed in neutral pos., 4 positions, floating in 4 <sup>th</sup> pos. with spool in: 13IM type control is required			
<b>I508(150)</b> YCU871E508 150 l/min (39.5 US gpm) flow			
<b>I507(130)</b> YCU871E507 130 l/min (34.3 US gpm) flow			
<b>I504(70)</b> YCU871E504 70 l/min (18.5 US gpm) flow			

<b>5 "B" side spool control kit</b>	<b>page 106</b>
TYPE CODE DESCRIPTION	
<b>7FTNA</b> 5V07210101 With friction and neutral pos. notch	
<b>8MD</b> 5V08109000 3 positions with spring return to neutral position	
<b>For floating circuit (spool 5)</b>	
<b>13</b> 5V13109000 4 positions, detent in 4 <sup>th</sup> position with spring return to neutral position	

<b>6 Proportional hydraulic control*</b>	<b>page 108</b>
The codes are referred to parts with FPM o-ring seals	
TYPE CODE DESCRIPTION	
<b>8IMNOH</b> 5IDR209304V-H Range 8-28 bar (116-406 psi)	
<b>8IMOHF3N</b> 5IDR209305V-H As previous with spool stroke limiter	
<b>For floating circuit (spool 15)</b>	
<b>13IMOH</b> 5IDR209303V-H Range 3.1-25.6 / 0-30 bar (45-371 / 0-435 psi)	
<b>13IMP</b> 5IDR209014V Range 2-17 / 2-30 bar (29-247 / 29-435 psi)	

<b>7 Port valves</b>	<b>page 118</b>
TYPE CODE DESCRIPTION	
<b>Pressure relief valves</b>	
<b>UL(50)</b> 5KIT340050LV Setting: 50 bar (725 psi)	
<b>Antishock valves</b>	
<b>US(25)</b> 5KIT326025V Setting: 25 bar (360 psi)	
For complete list see following page.	

<b>8 Section threading</b>
Only specify if it is different from BSP standard (see page 6).

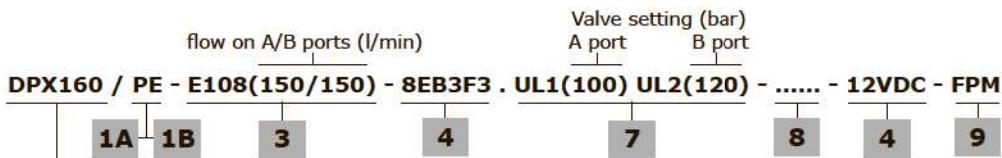
<b>9 Seals</b>
TYPE DESCRIPTION
<b>FPM</b> FPM o-ring seals; standard
<b>NBR</b> NBR o-ring seals

<b>10 Plug for single acting spool*</b>
CODE DESCRIPTION
XTAP732220 G3/4 plug, FPM o-ring seal

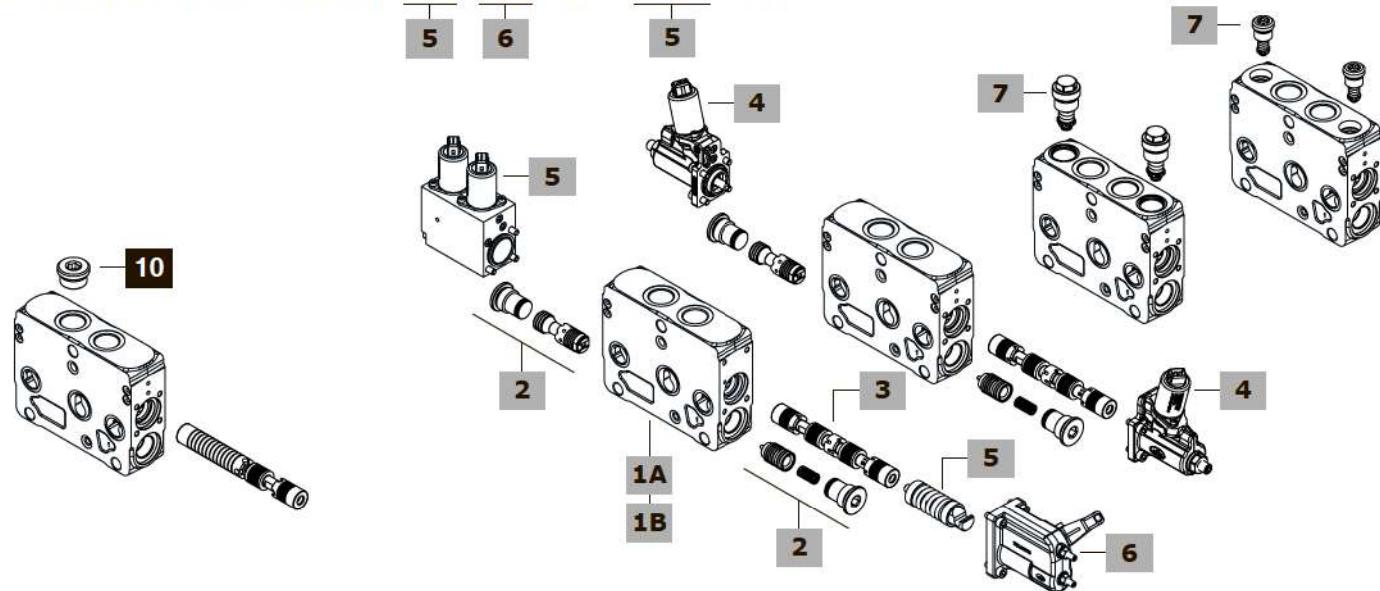
NOTE (\*): Codes are referred to **BSP** thread.

## Working section part ordering codes (electrohydraulic)



DPX160 = standard pressure section  
DPX160HP = High Pressure section

DPX160 / QZ - E108(150/150) - 8EZ3 LQF3 - ..... - 12VDC - FPM

**1A Std press. working section kit\* page 102**

The codes are referred to sections with FPM o-ring seals

For two-side electrohydraulic control

TYPE: DPX160/QE-FPM	CODE: 5EL1053010V
DESCRIPTION: Without port valve arrangement	
TYPE: DPX160/PE(UL)-FPM	CODE: 5EL1053002V
DESCRIPTION: With port pressure relief valve arrangement	

TYPE: DPX160/PE(US)-FPM	CODE: 5EL1053003V
DESCRIPTION: With port antishock valve arrangement	

For one-side electrohydraulic control

TYPE: DPX160/QZ-FPM	CODE: 5EL1053029V
DESCRIPTION: Without port valve arrangement	
TYPE: DPX160/PZ(UL)-FPM	CODE: 5EL1053028V
DESCRIPTION: With port pressure relief valve arrangement	

TYPE: DPX160/PZ(US)-FPM	CODE: 5EL1053030V
DESCRIPTION: With port antishock valve arrangement	

**1B High press. working section kit\* page 102**

The codes are referred to sections with FPM o-ring seals

For two-side electrohydraulic control

TYPE: DPX160HP/QE-FPM	CODE: 5EL1053016V
DESCRIPTION: Without port valve arrangement	
TYPE: DPX160HP/PE(UL)-FPM*	CODE: 5EL1053021V
DESCRIPTION: With port pressure relief valve arrangement	

TYPE: DPX160HP/PE(US)-FPM	CODE: 5EL1053009V
DESCRIPTION: With port antishock valve arrangement	
TYPE: DPX160HP/PZ(UL)-FPM*	CODE: 5EL1053032V
DESCRIPTION: With port pressure relief valve arrangement	

TYPE: DPX160HP/PZ(US)-FPM	CODE: 5EL1053033V
DESCRIPTION: With port antishock valve arrangement	

NOTE (\*): Max pressure = 380 bar (4350 psi)

**2 Compensator kit**

TYPE	CODE	DESCRIPTION
-	5CAS321061V	Compensator, FPM o-ring seal

**3 Spool****page 103**

Flow is referred to 14 bar (200 psi) stand-by (margin pressure)

TYPE	CODE	DESCRIPTION
<u>Double acting with A and B closed in neutral position</u>		
E108(150)	3CU871E108	150 l/min (39.5 US gpm) flow
E107(130)	3CU871E107	130 l/min (34.3 US gpm) flow
E106(110)	3CU871E106	110 l/min (29 US gpm) flow
E105(90)	3CU871E105	90 l/min (23.8 US gpm) flow
E104(70)	3CU871E104	70 l/min (18.5 US gpm) flow
E103(50)	3CU871E103	50 l/min (13.2 US gpm) flow
E102(30)	3CU871E102	30 l/min (7.9 US gpm) flow
E113(20)	3CU871E113	20 l/min (5.3 US gpm) flow
E101(10)	3CU871E101	10 l/min (2.6 US gpm) flow
<u>Double acting with A and B partially to tank in neutral position</u>		
E2H08(150)	3CU871E209	150 l/min (39.5 US gpm) flow
E2H07(130)	3CU871E223	130 l/min (34.3 US gpm) flow
E2H06(110)	3CU871E222	110 l/min (29 US gpm) flow
E2H05(90)	3CU871E215	90 l/min (23.8 US gpm) flow
E2H04(70)	3CU871E221	70 l/min (18.5 US gpm) flow
E2H03(50)	3CU871E220	50 l/min (13.2 US gpm) flow
E2H02(30)	3CU871E219	30 l/min (7.9 US gpm) flow
E2H13(20)	3CU871E218	20 l/min (5.3 US gpm) flow
E2H01(10)	3CU871E217	10 l/min (2.6 US gpm) flow

.....to be continued

NOTE (\*): Codes are referred to BSP thread.

**Working section part ordering codes (electrohydraulic)****3 Spool****page 103**

continuation		
TYPE	CODE	DESCRIPTION
Single acting on A or B, other port plugged: needs G3/4 plug		
<b>E308-E408(150)</b>	3CU871E308	150 l/min (39.5 US gpm) flow
<b>E306-E406(110)</b>	3CU871E306	110 l/min (29 US gpm) flow
<b>E303-E403(50)</b>	3CU871E303	50 l/min (13.2 US gpm) flow
<b>E313-E413(20)</b>	3CU871E313	20 l/min (5.3 US gpm) flow
Double acting with A and B closed in neutral pos., 4 positions, floating in 4 <sup>th</sup> pos. with spool in: needs control kit type		
<b>13EB3.../13EZ3...</b>		
<b>E508(150)</b>	3CU871E508	150 l/min (39.5 US gpm) flow
<b>E507(130)</b>	3CU871E507	130 l/min (34.3 US gpm) flow
<b>E504(70)</b>	3CU871E504	70 l/min (18.5 US gpm) flow

**4 Two-side electrohydr. control** **page 113**

The codes are referred to parts with FPM o-ring seals		
TYPE	CODE	DESCRIPTION
<u>Without lever control</u>		
<b>8EB3-12VDC</b>	5IDR909312V	With AMP connector
<b>8EB3-24VDC</b>	5IDR909324V	With AMP connector
<b>8EB34-12VDC</b>	5IDR909329V	With Deutsch connector
<b>8EB34-24VDC</b>	5IDR909330V	With Deutsch connector
<b>8EB3F3-12VDC</b>	5IDR909313V	With AMP connector with spool stroke limiter
<b>8EB3F3-24VDC</b>	5IDR909317V	As previous one
<b>8EB34F3-12VDC</b>	5IDR909314V	With Deutsch connector with spool stroke limiter
<b>8EB34F3-24VDC</b>	5IDR909331V	As previous one
<u>Without lever control: for floating circuit (E5 spool)</u>		
<b>13EB3-12VDC</b>	5IDR919312V	With AMP connector
<b>13EB3-24VDC</b>	5IDR919324V	With AMP connector
<b>13EB34-12VDC</b>	5IDR919317V	With Deutsch connector
<b>13EB34-24VDC</b>	5IDR919318V	With Deutsch connector
<u>With lever control</u>		
<b>8EB3LH-12VDC</b>	5IDR909315V	With AMP connector
<b>8EB3LH-24VDC</b>	5IDR909326V	With AMP connector
<b>8EB34LH-12VDC</b>	5IDR909332V	With Deutsch connector
<b>8EB34LH-24VDC</b>	5IDR909333V	With Deutsch connector
<b>8EB3LHF3-12VDC</b>	5IDR909316V	With AMP connector with spool stroke limiter
<b>8EB3LHF3-24VDC</b>	5IDR909327V	As previous one
<b>8EB34LHF3-12VDC</b>	5IDR909334V	With Deutsch connector with spool stroke limiter
<b>8EB34LHF3-24VDC</b>	5IDR909335V	As previous one
<u>With lever control and spool position sensor</u>		
<b>8EB3LHSPSD-12VDC</b>	5IDR909341V	AMP conn., and digital sensor
<b>8EB3LHSPSD-24VDC</b>	5IDR909338V	As previous one
<b>8EB3LHF3SPSD-12VDC</b>	5IDR909339V	AMP conn., digital sensor and spool stroke limiter
<b>8EB3LHF3SPSD-24VDC</b>	5IDR909336V	As previous one
<u>With lever control: for floating circuit (E5 spool)</u>		
<b>13EB3LH-12VDC</b>	5IDR919313V	With AMP connector
<b>13EB3LH-24VDC</b>	5IDR919325V	With AMP connector
<b>13EB34LH-12VDC</b>	5IDR919319V	With Deutsch connector
<b>13EB34LH-24VDC</b>	5IDR919320V	With Deutsch connector
<b>13EB3LHF3-12VDC</b>	5IDR919314V	With AMP connector with spool stroke limiter
<b>13EB3LHF3-24VDC</b>	5IDR919326V	As previous one
<b>13EB34LHF3-12VDC</b>	5IDR919321V	With Deutsch connector with spool stroke limiter
<b>13EB34LHF3-24VDC</b>	5IDR919322V	As previous one

**9 Plug for single acting spool\***

CODE	DESCRIPTION
XTAP732220	G3/4 plug, FPM o-ring seal

**5 One-side electrohydr. control** **page 116**

The codes are referred to parts with FPM o-ring seals

Combine to "B" side options

TYPE	CODE	DESCRIPTION
<b>8EZ3-12VDC</b>	5IDR609315V	With AMP connector
<b>8EZ3-24VDC</b>	5IDR609316V	As previous one
<b>8EZ34-12VDC</b>	5IDR609317V	With Deutsch connector
<b>8EZ34-24VDC</b>	5IDR609318V	As previous one

With spool position sensor

8EZ34SPSL-0.5(A)-4.5(B)-12VDC	5IDR609313V	Deutsch conn. and analog sensor
<u>With lever control: for floating circuit (spool E5)</u>		

<b>13EZ3-12VDC</b>	5IDR619300V	With AMP connector
<b>13EZ3-24VDC</b>	5IDR619302V	As previous one
<b>13EZ34-12VDC</b>	5IDR619301V	With Deutsch connector
<b>13EZ34-24VDC</b>	5IDR619303V	As previous one

**6 "B" side options****page 117**

The codes are referred to parts with FPM o-ring seals

For one-side electrohydraulic control

<b>LQ</b>	5LEV160700V	Lever box
<b>LQF3</b>	5LEV160701V	Lever box with spool stroke limiter
<b>SLCQ</b>	5COP260000V	Endcap

**7 Port valves****page 118**

The codes are referred to parts with FPM o-ring seals

"UL" size valves

<b>ULT</b>	XTAP528520V	Valve blanking plug
<b>CL</b>	5KIT409000V	Anticavitation valve (for UL cavity)

Fixed setting pressure relief valves: setting is referred to 10 l/min (2.6 US gpm)

TYPE: UL (100) CODE: 5KIT340 100 LV

SETTING:	50 bar (725 psi)	70 bar (1010 psi)	80 bar (1150 psi)
	100 bar (1450 psi)	120 bar (1750 psi)	130 bar (1900 psi)
	140 bar (2050 psi)	150 bar (2150 psi)	160 bar (2300 psi)
	170 bar (2450 psi)	180 bar (2600 psi)	190 bar (2750 psi)
	200 bar (2900 psi)	210 bar (3050 psi)	220 bar (3200 psi)
	250 bar (3600 psi)	270 bar (3900 psi)	300 bar (4350 psi)
	320 bar (4650 psi)	350 bar (5050 psi)	370 bar (5350 psi)
	380 bar (5500 psi)		

"US" size valves

<b>UST</b>	XTAP221340V	Valve blanking plug
<b>CS</b>	5KIT426270V	Anticavitation valve (for US cavity)

Fixed setting antishock and anticavitation valves with pressure relief function: setting is referred to 5 l/min (1.3 US gpm)

TYPE: US (100) CODE: 5KIT326 100 V

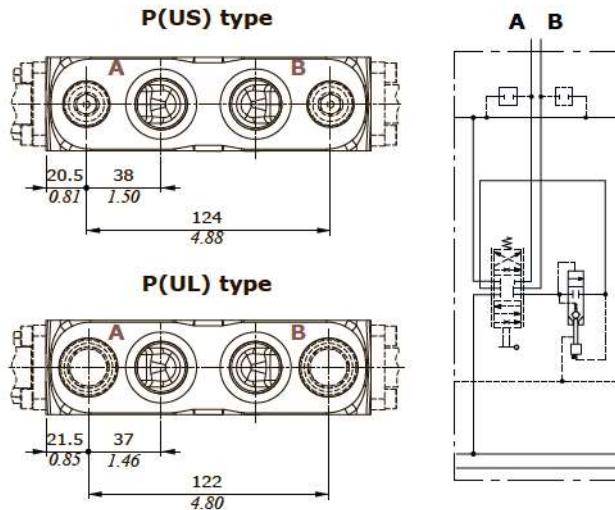
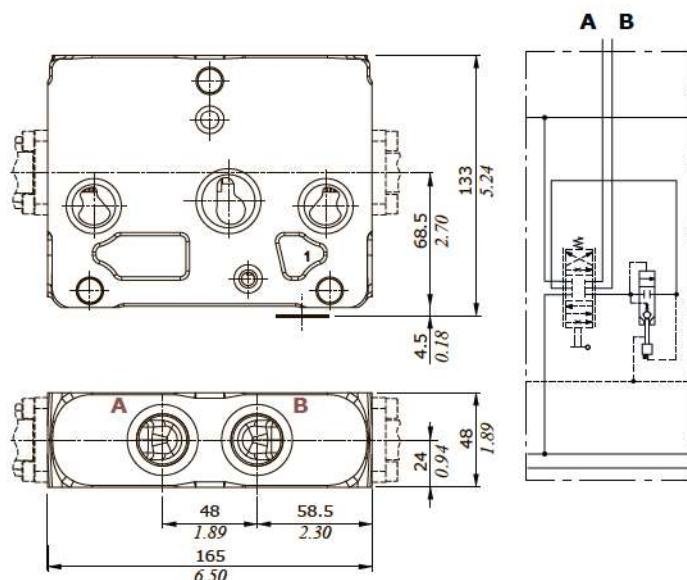
SETTING:	25 bar (360 psi)	40 bar (725 psi)	50 bar (725 psi)
	60 bar (870 psi)	70 bar (1010 psi)	80 bar (1150 psi)
	90 bar (1300 psi)	100 bar (1450 psi)	125 bar (1800 psi)
	140 bar (2050 psi)	160 bar (2300 psi)	175 bar (2550 psi)
	190 bar (2750 psi)	210 bar (3050 psi)	230 bar (3350 psi)
	240 bar (3500 psi)	250 bar (3600 psi)	260 bar (3750 psi)
	280 bar (4050 psi)	300 bar (4350 psi)	320 bar (4650 psi)
	340 bar (4950 psi)	360 bar (5200 psi)	380 bar (5500 psi)
	400 bar (5800 psi)	420 bar (6100 psi)	

**8 Section threading**

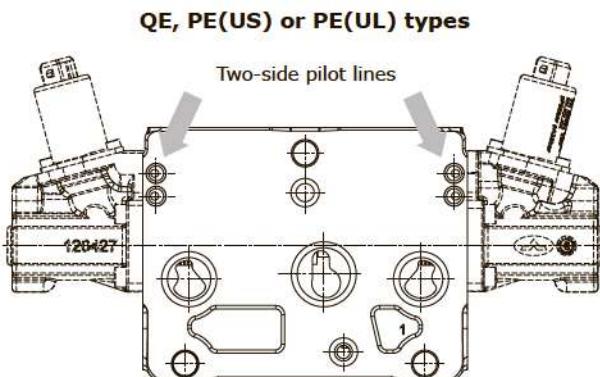
Only specify if it is different from BSP standard (see page 6).

**9 Seals**

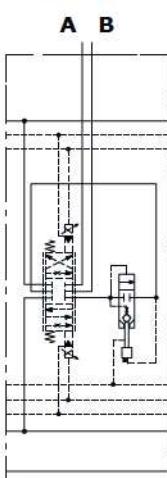
<b>TYPE</b>	<b>DESCRIPTION</b>
<b>FPM</b>	FPM o-ring seals; standard
<b>NBR</b>	NBR o-ring seals

**Working section****Dimensions and hydraulic circuit****For mechanical and hydraulic controls**

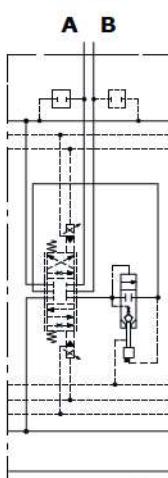
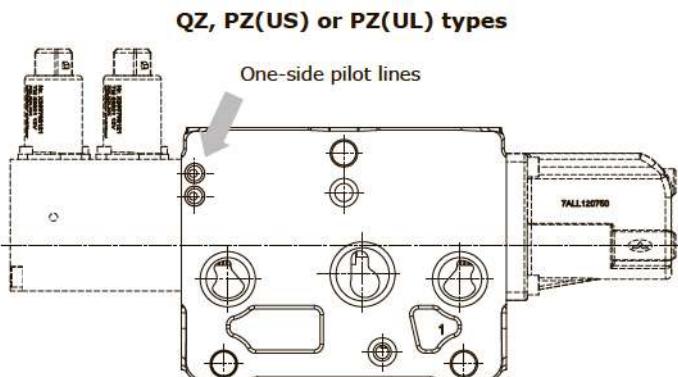
NOTE: US and UL auxiliary valves are not interchangeable: they need dedicated working sections

**For two-side electrohydraulic control**

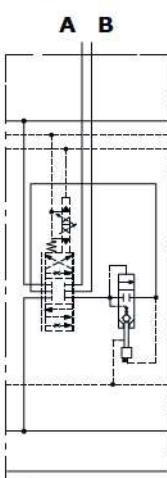
QE type



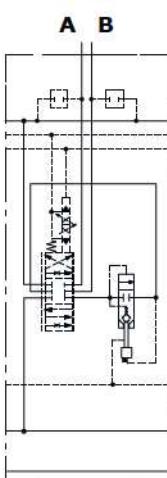
PE type

**For one-side electrohydraulic control**

QZ type



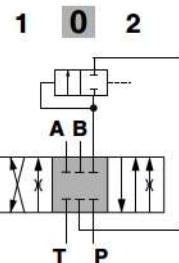
PZ type



## Working section

## Spools

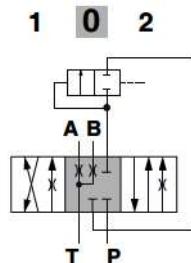
**Type 1 (1../E1..) spool**  
A, B closed in neutral position



## Spool stroke

position 1: + 8 mm (- 0.31 in)  
position 2: - 8 mm (+ 0.31 in)

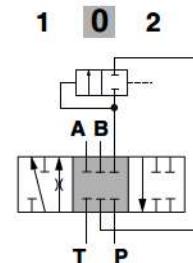
**Type 2H(2H../E2H..) spool**  
A, B partially to tank in neutral pos.



## Spool stroke

position 1: + 8 mm (- 0.31 in)  
position 2: - 8 mm (+ 0.31 in)

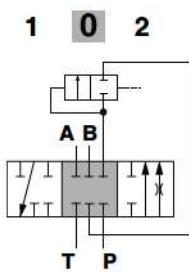
**Type 3 (3../E3..) spool**  
single acting on A



## Spool stroke

position 1: + 8 mm (- 0.31 in)  
position 2: - 8 mm (+ 0.31 in)

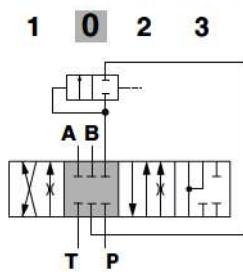
**Type 4 (4../E4..) spool**  
single acting on B



## Spool stroke

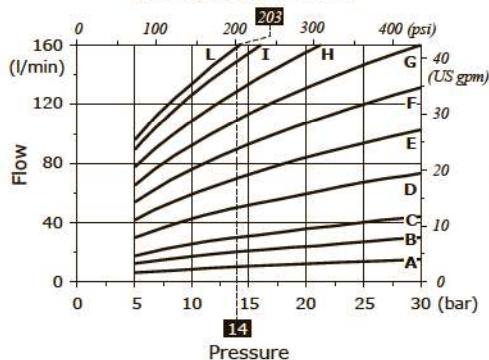
position 1: + 8 mm (- 0.31 in)  
position 2: - 8 mm (+ 0.31 in)

**Type 5 (5../E5../I5..) spool**  
floating in 4<sup>th</sup> position (pos.3)



## Spool stroke

position 1: + 8 mm (- 0.31 in)  
position 2: - 8 mm (- 0.31 in)  
position 3: - 13 mm (- 0.51 in)

Spool flow vs. Stand-by pressure  
(margin pressure)

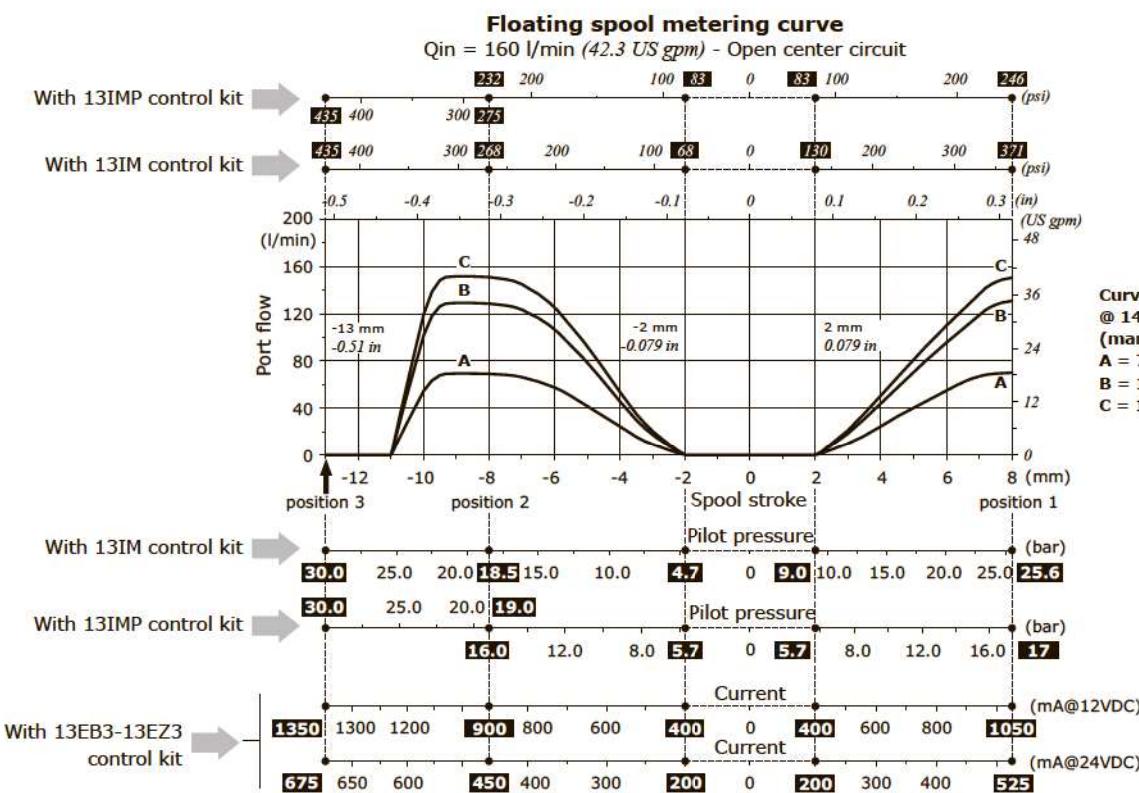
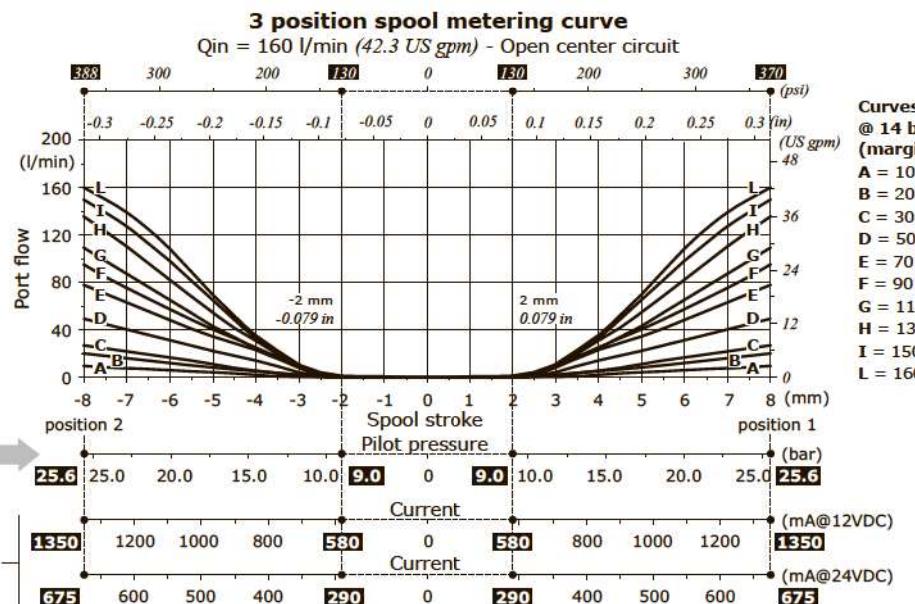
**Curves with spool nominal flow**  
@ 14 bar (200 psi) stand-by (margin pressure)

- A = 10 l/min (2.6 US gpm)
- B = 20 l/min (5.3 US gpm)
- C = 30 l/min (7.9 US gpm)
- D = 50 l/min (13.2 US gpm)
- E = 70 l/min (18.5 US gpm)
- F = 90 l/min (23.8 US gpm)
- G = 110 l/min (29.0 US gpm)
- H = 130 l/min (34.3 US gpm)
- I = 150 l/min (39.5 US gpm)
- L = 160 l/min (42.3 US gpm)

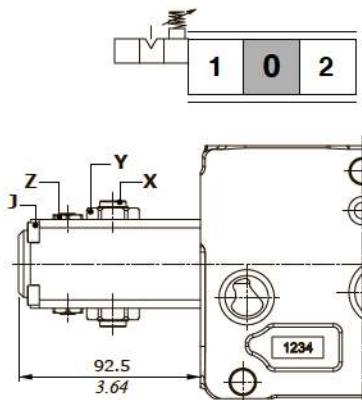
## Working section

### Spools

Following curves are detected with standard spools, connecting P⇒A⇒B⇒T and P⇒B⇒A⇒T ports without flow multiplication. Customized spools with backpressure or flow multiplication may require different force, pressure and pilot current for operation.



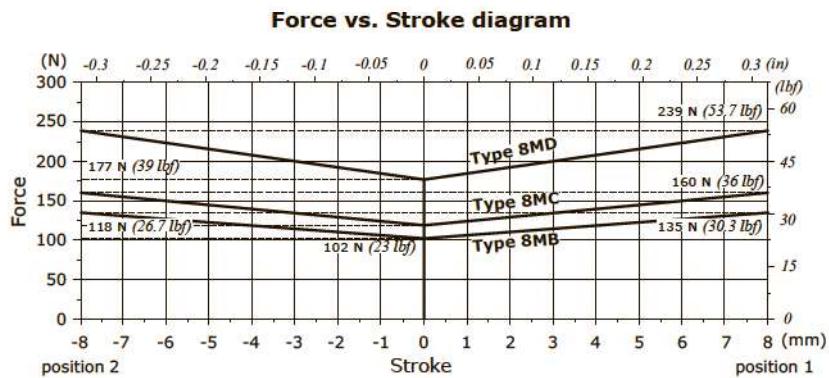
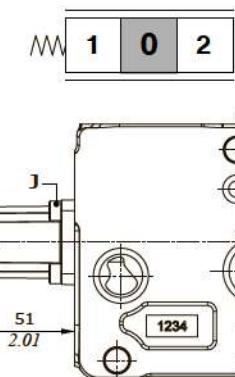
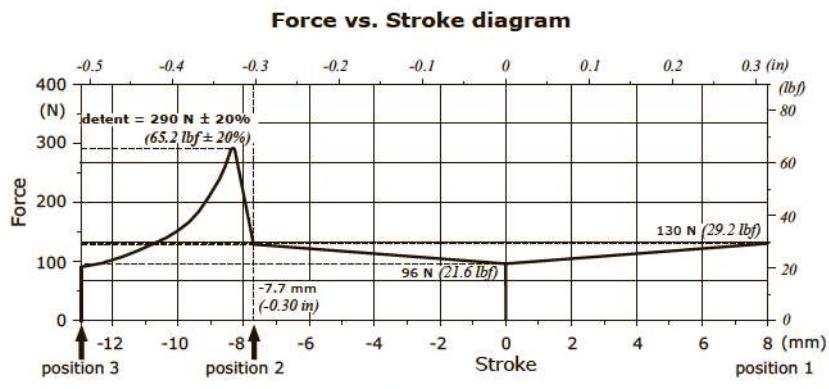
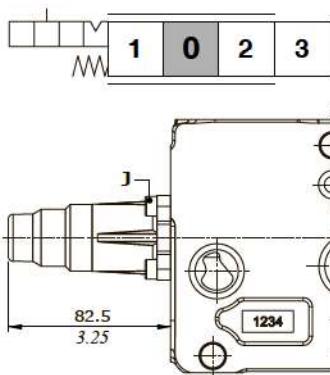
## Working section

**"A" side spool positioners****With friction, 7FTNA type****Wrenches and tightening torques**

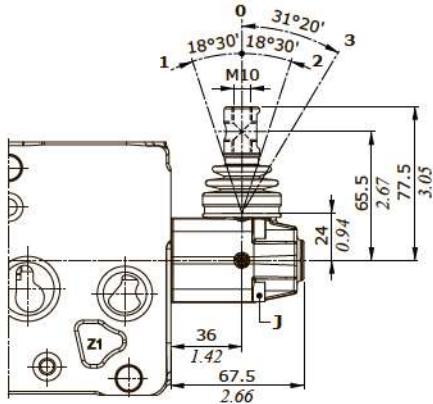
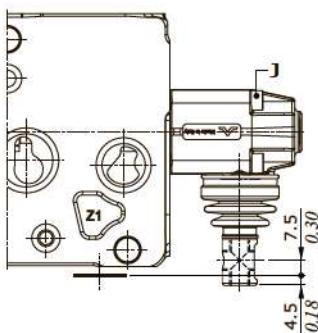
- J = allen wrench 5 - 9.8 Nm (7.2 lbf)  
 X = allen wrench 4  
 Y = wrench 24 - manual tightening  
 Z = wrench 15 - 42 Nm (31 lbf)

**With spring return to neutral position, 8MD type**

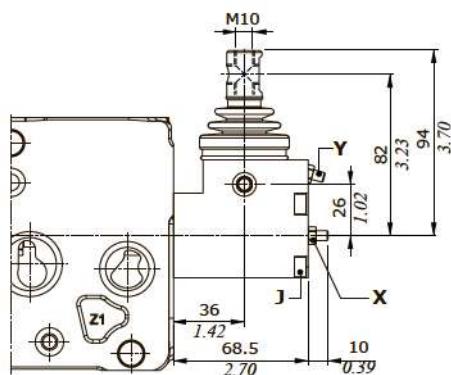
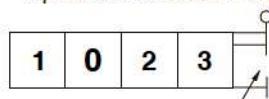
It's configured with spring type D, as standard (see diagram); it's also available with lighter C type springs (8MC code: 5V08109002) or B type (8MB code 5V08109003).

**For floating circuit, 13 type**

Release force from pos.3: 260 N ± 20% (58.5 lbf ± 20%)

**Working section****"B" side spool control kit****Lever boxes****L type****L180 type****LFG type**

Spool stroke limiter on both ports

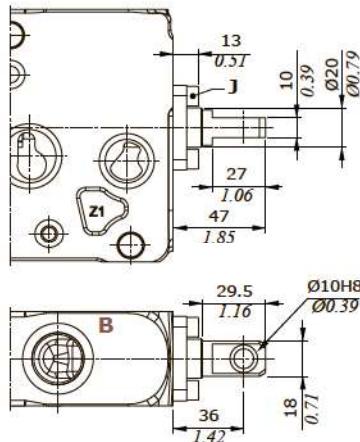
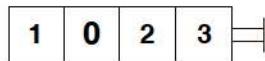
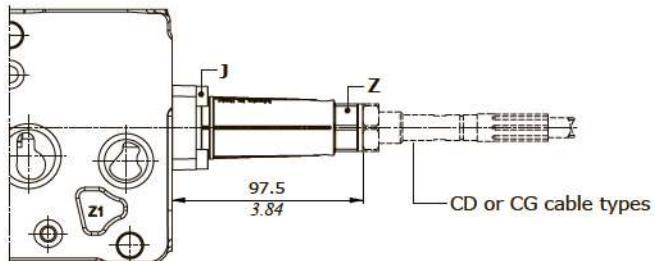
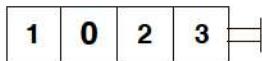
**Wrenches and tightening torques**

J = allen wrench 5 - 9.8 Nm (7.2 lbft)

X = allen wrench 2.5

Y = wrench 8 - 6.6 Nm (4.9 lbft)

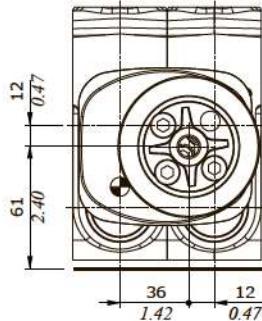
Z = wrench 24

**Dust-proof plate, SLP type****Flexible cable connection, TQ type**

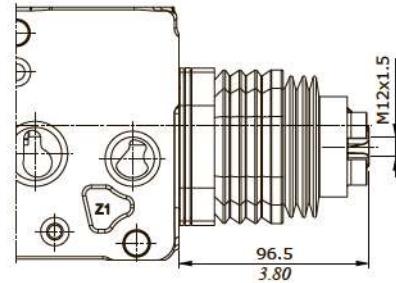
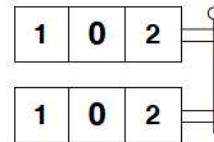
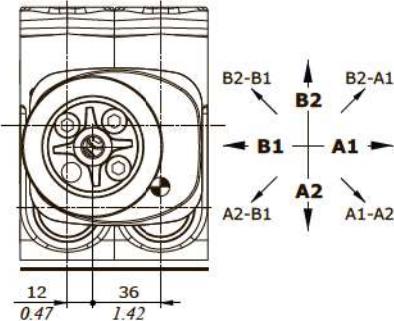
## Working section

**"B" side spool control kit****Joysticks for two section operation**

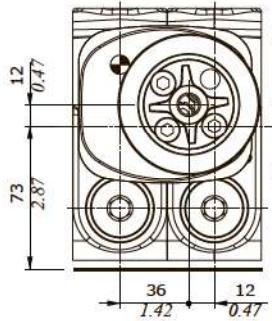
LCB1 configuration



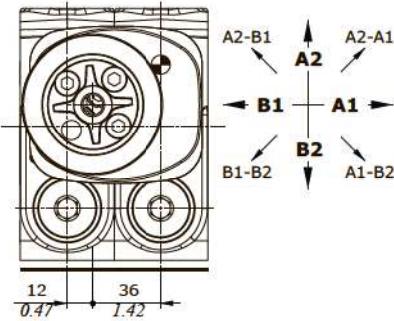
LCB2 configuration



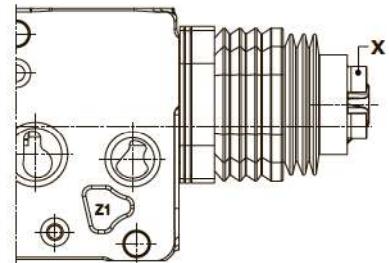
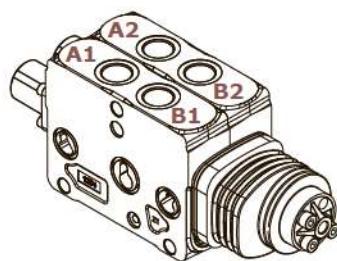
LCB3 configuration



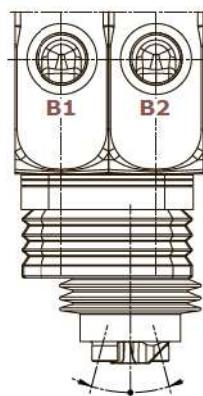
LCB4 configuration



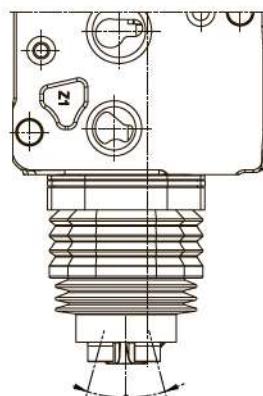
**Wrenches and tightening torques**  
X = allen wrench 6 - 24 Nm (17.7 lbf)

**LCB1 configuration example****Working angles**

Horizontal axis



vertical axis

**Max. working angles****Single action operation****Horizontal axis**

19°42'

**Vertical axis**

19°41'

**Single action operation with floating**

operation not available

operation not available

**Two section operation**

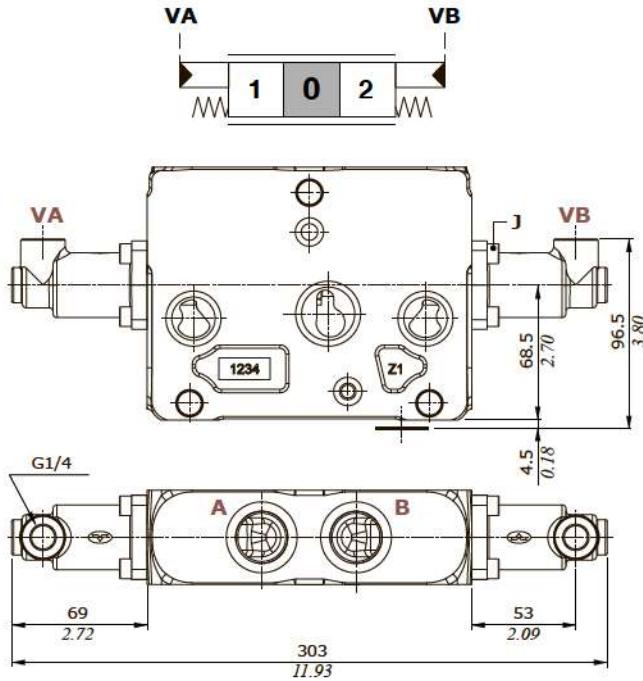
21°22'

19°41'

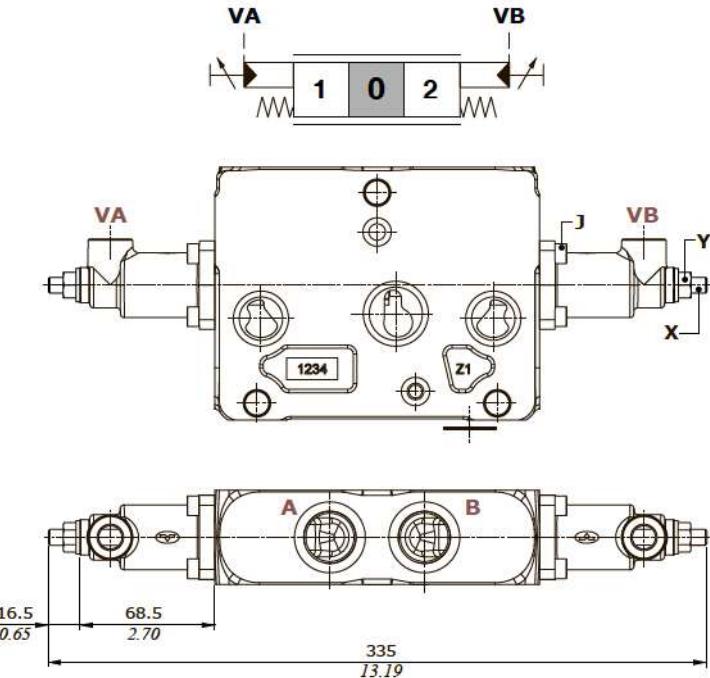
**Two section operation with floating**

operation not available

operation not available

**Working section****Proportional hydraulic control****8IMNOH type****8IMOHF3N type**

With spool stroke limiter on ports A and B

**Features (all types)**

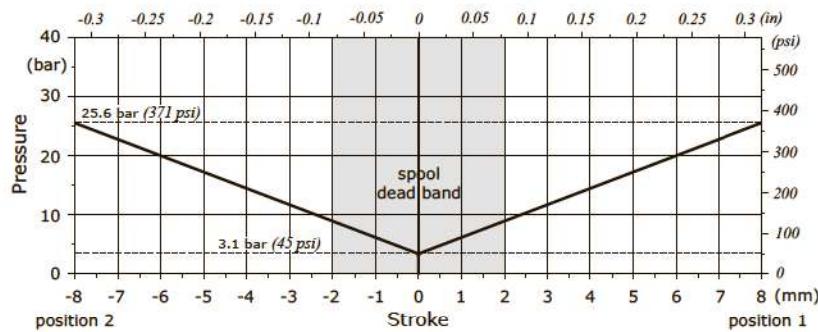
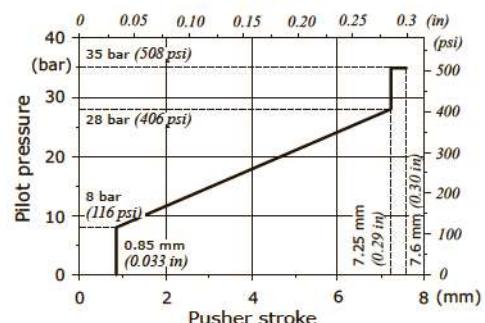
Max. pressure ..... : 50 bar (725 psi)

**Wrenches and tightening torques**

J = allen wrench 5 - 9.8 Nm (7.2 lbft)

X = allen wrench 4

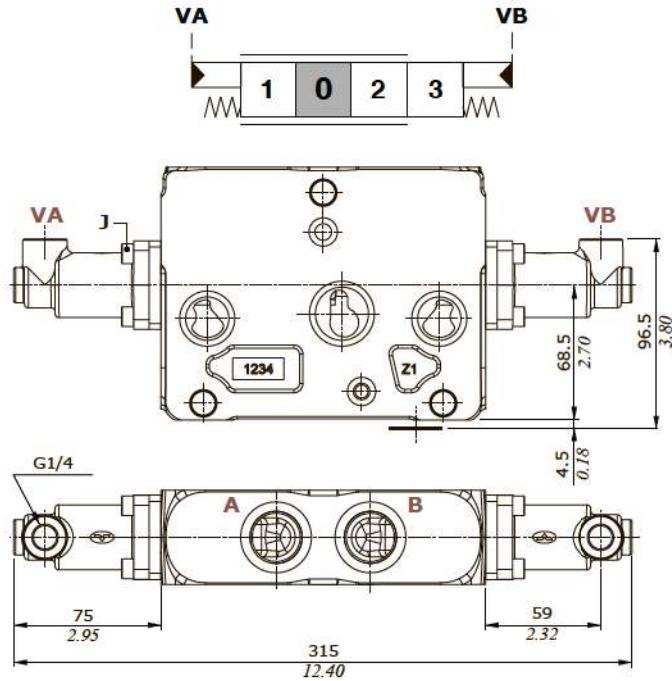
Y = wrench 13 - 24 Nm (17.7 lbft)

**Stroke vs. Pressure diagram****Suggested pressure control curve: 089 type**

## Working section

## Proportional hydraulic control

For floating circuit, 13IMOH - 13IMP types



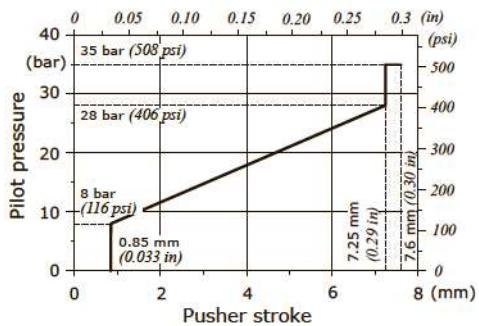
## Features

Max. pressure. . . . . : 50 bar (725 psi)

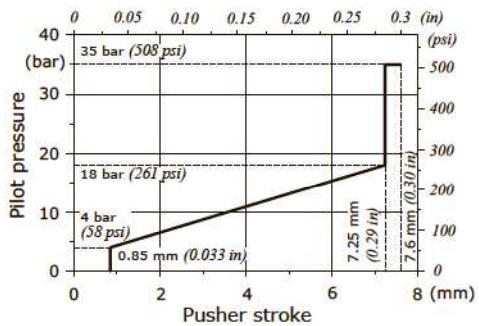
## Wrenches and tightening torques

J = allen wrench 5 - 9.8 Nm (7.2 lbft)

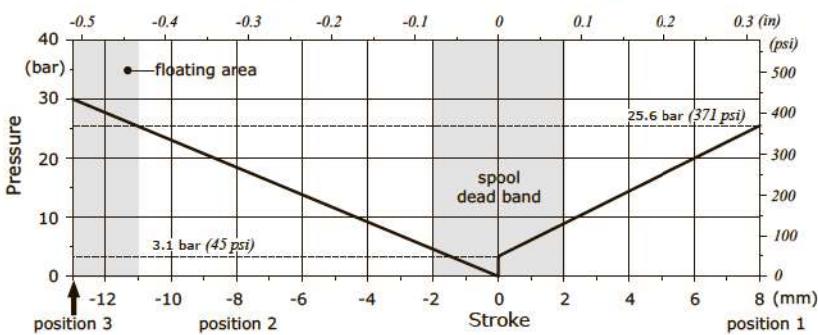
## 13IMOH type: suggested pressure control curve on port VA: 089 type



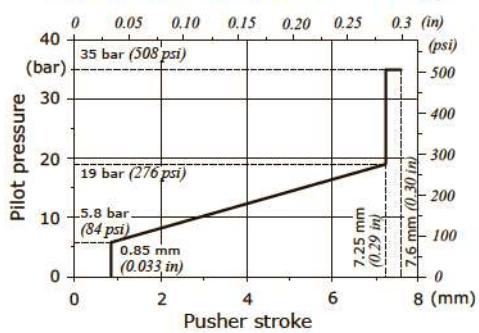
## 13IMP type: suggested pressure control curve on port VA: 073 type



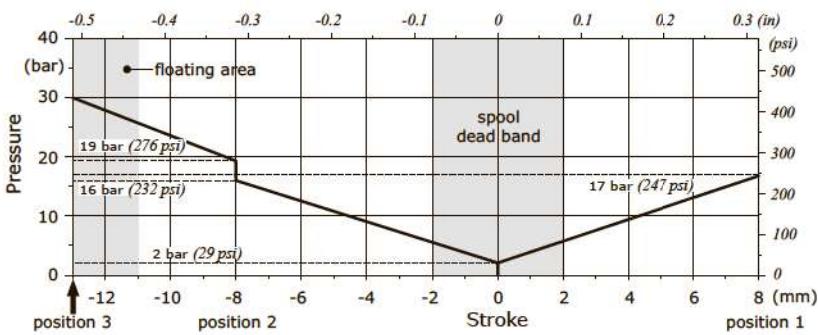
## 13IMOH type: Stroke vs. Pressure diagram



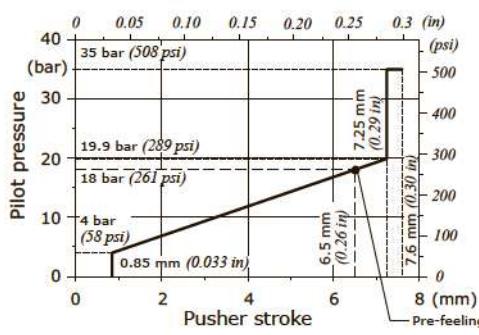
## 13IMOH type: suggested pressure control curve on port VB: 033 type



## 13IMP type: Stroke vs. Pressure diagram



## 13IMP type: suggested pressure control curve on port VB: E073 type



**Working section****Electrohydraulic control performance data**

Following specifications are measured with:

- mineral oil of  $46 \text{ mm}^2/\text{s}$  -  $46 \text{ cSt}$  viscosity at  $40^\circ\text{C}$  -  $104^\circ\text{F}$  temperature,
- standard spools, connecting P⇒A⇒B⇒T ports without flow multiplication,
- 12 VDC and 24 VDC nominal voltage with  $\pm 10\%$  tolerance.

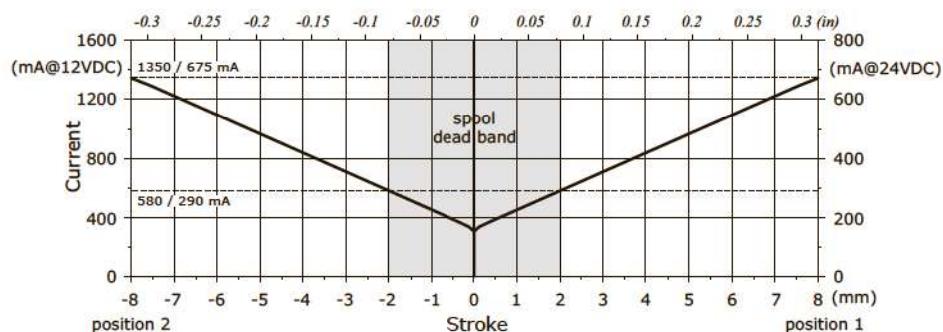
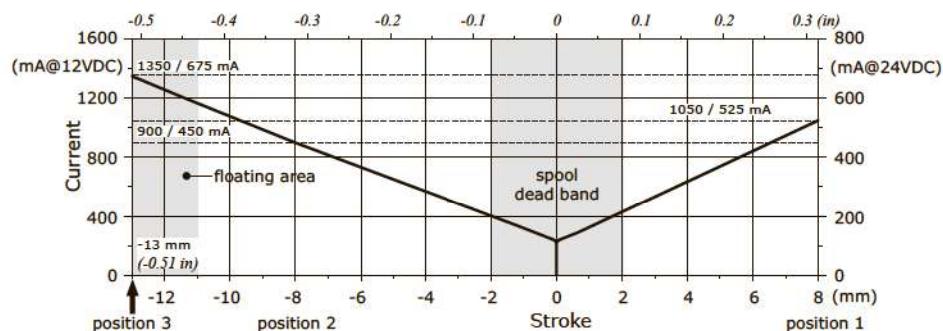
Following electrohydraulic controls need CED100X or CED400X electronic unit; for information please contact Sales Department.

Specifications		Spool control type			
		8EB3	13EB3	8EZ3	13EZ3
<b>Electric specifications</b>					
Coil impedance	12 VDC	4,72 Ω	4,72 Ω	4,72 Ω	4,72 Ω
	24 VDC	20,8 Ω	20,8 Ω	20,8 Ω	20,8 Ω
Max. operating current	12 VDC	1,5 A	1,5 A	1,5 A	1,5 A
	24 VDC	0,75 A	0,75 A	0,75 A	0,75 A
No load current consumption		0	0	0	0
<b>With lever box configured controls</b>					
Hysteresis max. <sup>(1)</sup>	external drain	3% 4% with lever	6% 8% with lever	4%	8%
	internal drain	4% 5% with lever	7% 10% with lever	5%	10%
Time response	from 0 ⇒ 100% of stroke	< 80 ms	< 100 ms	< 80 ms	< 100 ms
	from 100% ⇒ 0 of stroke	< 60 ms	< 80 ms	< 60 ms	< 80 ms
Min. flow control signal	12 VDC	580 mA	400 mA	580 mA	400 mA
	24 VDC	290 mA	200 mA	290 mA	200 mA
Max. flow control signal	12 VDC	1350 mA	P⇒A: 1050 mA P⇒B: 900 mA	1350 mA	P⇒A: 1050 mA P⇒B: 900 mA
	24 VDC	675 mA	P⇒A: 525 mA P⇒B: 450 mA	675 mA	P⇒A: 525 mA P⇒B: 450 mA
Float flow control signal	12 VDC		1350 mA		1350 mA
	24 VDC		675 mA		675 mA
Dither frequency	low frequency	150 Hz		150 Hz	
	high frequency	180 Hz - 350 mA		180 Hz - 350 mA	
Insertion		100%		100%	
Coil insulation		Class H ( $180^\circ\text{C}$ - $356^\circ\text{F}$ )		Class H ( $180^\circ\text{C}$ - $356^\circ\text{F}$ )	
Connector type		AMP JPT - Deutsch DT		AMP JPT - Deutsch DT	
Weather protection (connector)		IP65 (JPT type) - IP69K (DT type)		IP65 (JPT type) - IP69K (DT type)	
<b>Hydraulic specifications</b>					
Max. pressure		40 bar (580 psi)		50 bar (725 psi)	
Max. back pressure		20 bar (290 psi)		20 bar (290 psi)	

Note (1) hysteresis is indicated at nominal supply voltage and  $f = 0.008 \text{ Hz}$  for one cycle (one cycle = neutral ⇒ full A ⇒ neutral ⇒ full B ⇒ neutral). For the calculation rules see "Appendix A" on page 134.

## Working section

## Electrohydraulic control performance data

**8EB3-8EZ3 types: Stroke vs. Current diagram****13EB3-13EZ3 types: Stroke vs. Current diagram**

## Working section

### Electrohydraulic controls: spool position sensor

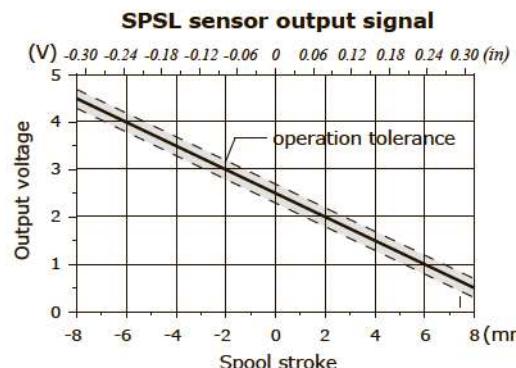
The sensor can be ordered exclusively through the EB and EZ type electrohydraulic controls; see pages 53 and 57 for available control list.

#### SPSL sensor

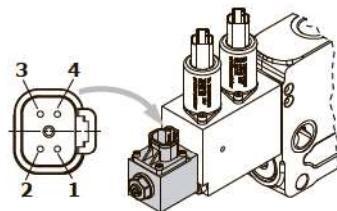
The SPSL position sensor converts the spool movements into a voltage linear signal.

##### Working conditions

Voltage supply	5 VDC
Current absorption	< 10 mA (no load)
Mechanical life	$3 \times 10^6$
Connector type	DT04-4P Deutsch
Weather protection	IP67 / IP69K
Working temperature	from -40°C to 105°C (from -40°F to 221°F)
Working pressure	350 bar (5100 psi)
Max. electrical stroke	$\pm 10$ mm ( $\pm 0.39$ in)
Max. mechanical stroke	$\pm 10$ mm ( $\pm 0.39$ in)
Output signal	range from 0.5 to 4.5 V
	linearity $\pm 5\%$
	spool in neutral $2.5 \pm 0.2$ V
	max. current 1 mA
EMC compatibility	ISO 13766 / ISO 14982
Mechanical vibrations, shock, bumps	IEC 68-2-6,-27,-29



Deutsch DT04-4P connector	
Pin	Function
1	+ 5V
2	not connected
3	GND
4	signal OUT



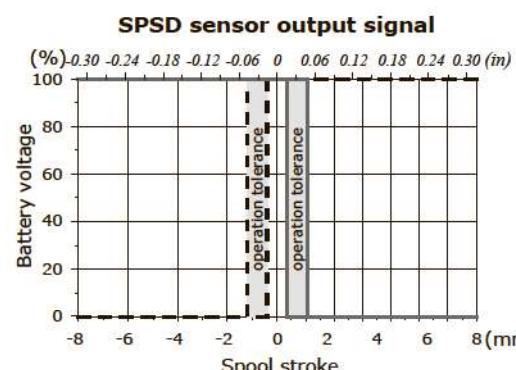
Deutsch DT06-4S mating connector, code 5CON140072

#### SPSD sensor

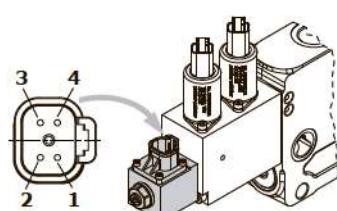
The SPSD position sensor converts the spool movements into an electric digital signal.

##### Working conditions

Voltage supply	from 9 to 32 VDC
Current absorption	< 10 mA (no load)
Mechanical life	$3 \times 10^6$
Connector type	DT04-4P Deutsch
Weather protection	IP67 / IP69K
Working temperature	from -40°C to 105°C (from -40°F to 221°F)
Working pressure	350 bar (5100 psi)
Max. electrical stroke	$\pm 10$ mm ( $\pm 0.39$ in)
Max. mechanical stroke	$\pm 10$ mm ( $\pm 0.39$ in)
Output signal	type PNP
	max. current 6 mA
EMC compatibility	ISO 13766 / ISO 14982
Mechanical vibrations, shock, bumps	IEC 68-2-6,-27,-29



Deutsch DT04-4P connector	
Pin	Function
1	Out A
2	GND
3	VB +
4	Out B



Deutsch DT06-4S mating connector, code 5CON140072

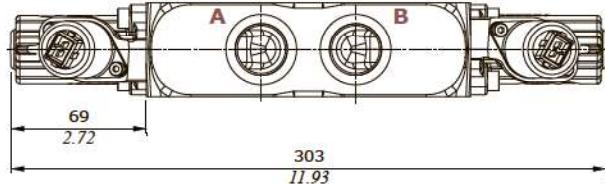
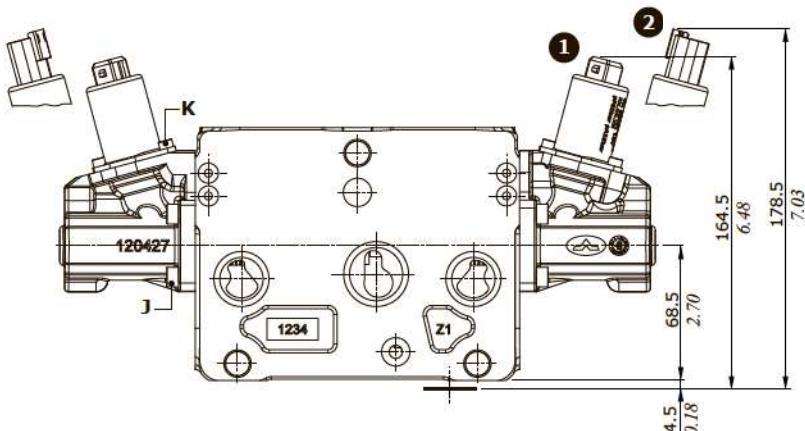
## Working section

## Two-side electrohydraulic control

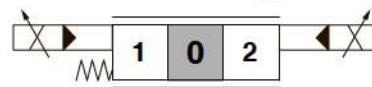
## Without lever control

## Control Types

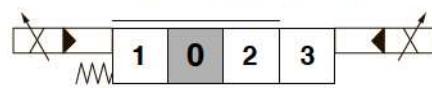
- ① : With AMP JPT connector - AMP JPT, mating connector code: 5CON003  
 ② : With Deutsch DT04 connector - Deutsch DT06-2S mating connector code: 5CON140031



8EB3 - 8EB34 types



13EB3 - 13EB34 types



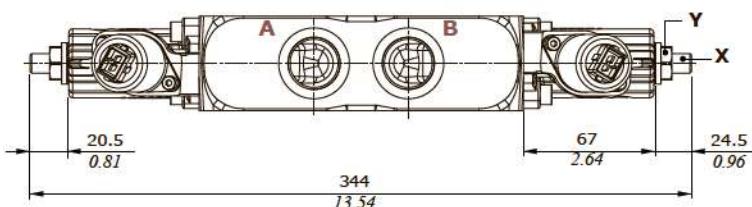
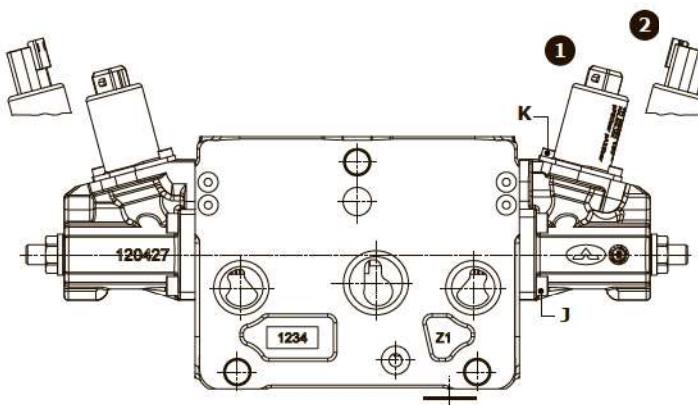
## Wrenches and tightening torques

J = allen wrench 5 - 9.8 Nm (7.2 lbft)

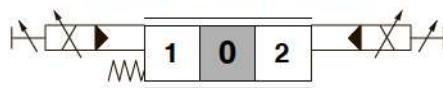
K = allen wrench 3 - 5 Nm (3.7 lbft)

X = allen wrench 5

Y = wrench 17 - 24 Nm (17.7 lbft)



8EB3F3 - 8EB34F3 types



## Working section

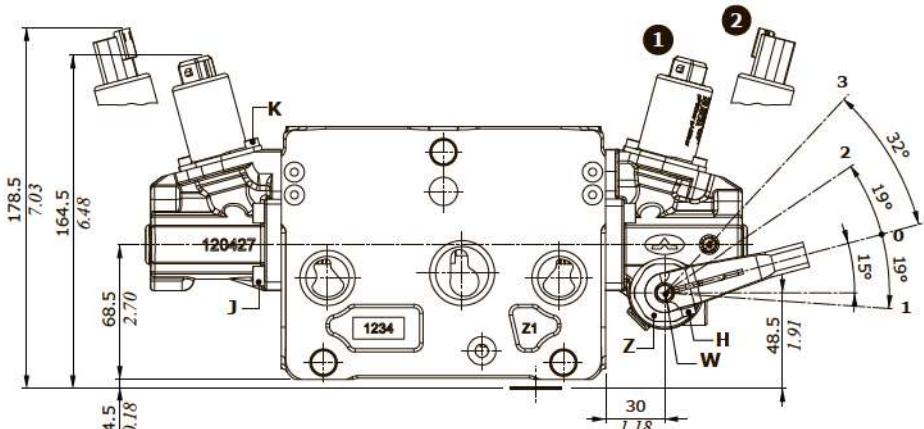
### Two-side electrohydraulic control

#### With lever control

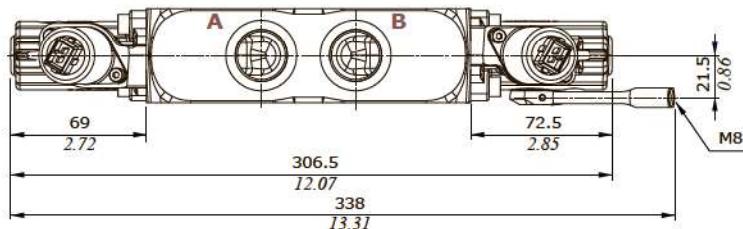
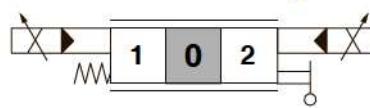
##### Control Types

① : With AMP JPT connector - AMP JPT, mating connector code: 5CON003

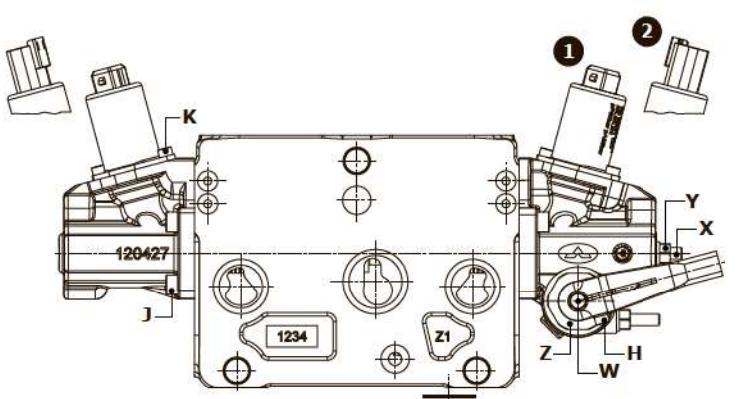
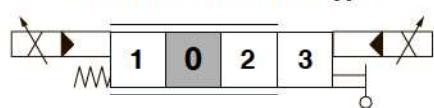
② : With Deutsch DT04 connector - Deutsch DT06-2S mating connector code: 5CON140031



8EB3LH - 8EB34LH types



13EB3LH - 13EB34LH types



#### Wrenches and tightening torques

H = allen wrench 3 - 6.6 Nm (4.9 lbft)

J = allen wrench 5 - 9.8 Nm (7.2 lbft)

K = allen wrench 3 - 5 Nm (3.7 lbft)

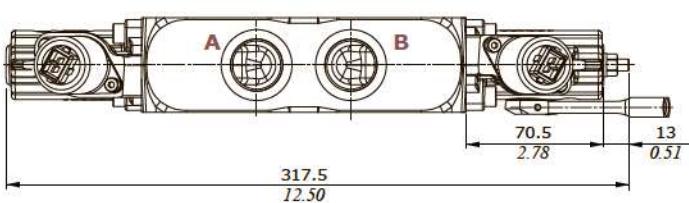
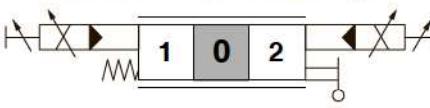
X = allen wrench 3

Y = wrench 10 - 9.8 Nm (7.2 lbft)

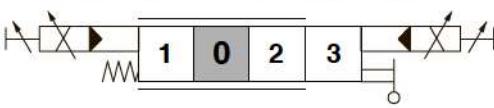
Z = wrench 29 - 24 Nm (17.7 lbft)

W = wrench 8

8EB3LHF3 - 8EB34LHF3 types



13EB3LHF3 - 13EB34LHF3 types



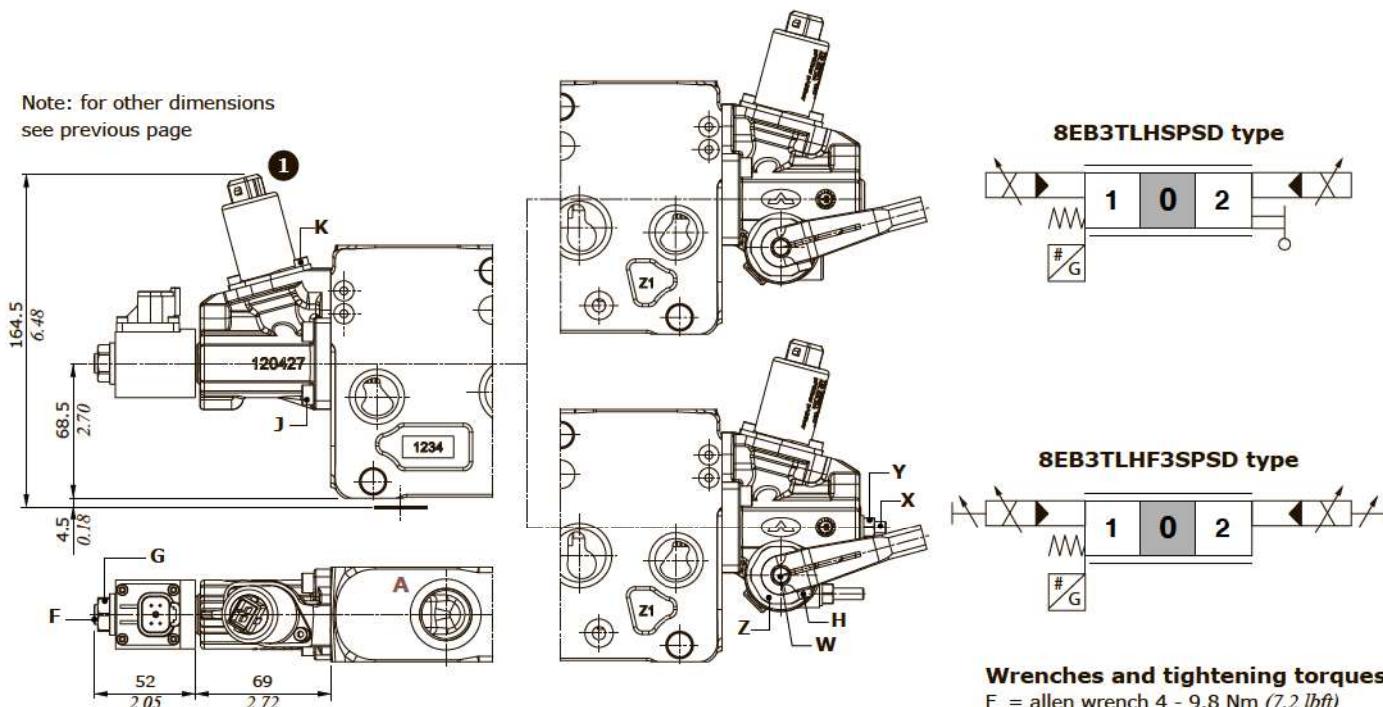
## Working section

## Two-side electrohydraulic control

## With lever control and spool position sensor

## Control Types

- ① : With AMP JPT connector - AMP JPT, mating connector code: 5CON003  
 ② : With Deutsch DT04 connector - Deutsch DT06-2S mating connector code: 5CON140031



## Wrenches and tightening torques

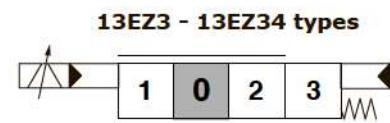
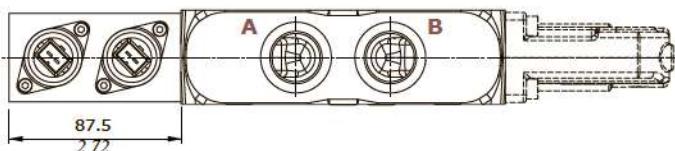
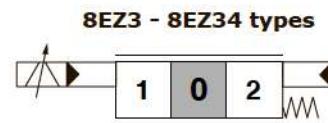
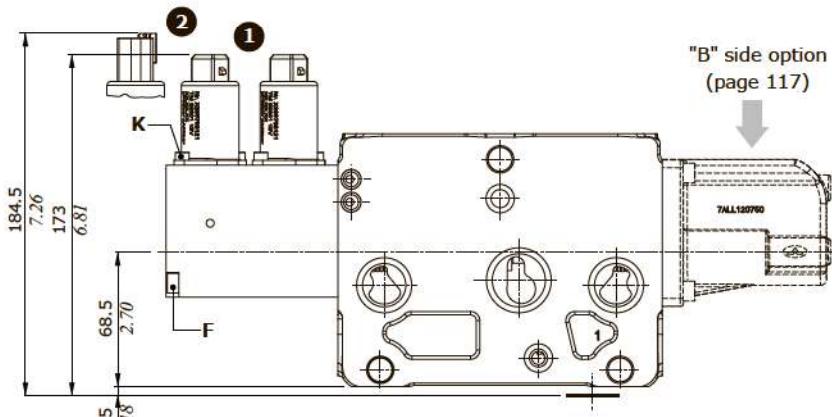
- F = allen wrench 4 - 9.8 Nm (7.2 lbft)  
 G = wrench 17 - 9.8 Nm (7.2 lbft)  
 H = allen wrench 3 - 6.6 Nm (4.9 lbft)  
 J = allen wrench 5 - 9.8 Nm (7.2 lbft)  
 K = allen wrench 3 - 5 Nm (3.7 lbft)  
 X = allen wrench 3  
 Y = wrench 10 - 9.8 Nm (7.2 lbft)  
 Z = wrench 29 - 24 Nm (17.7 lbft)  
 W = wrench 8

## Working section

### Two-side electrohydraulic control

#### Control Types

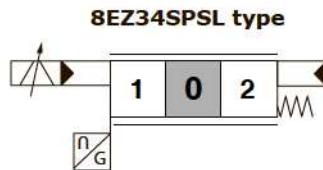
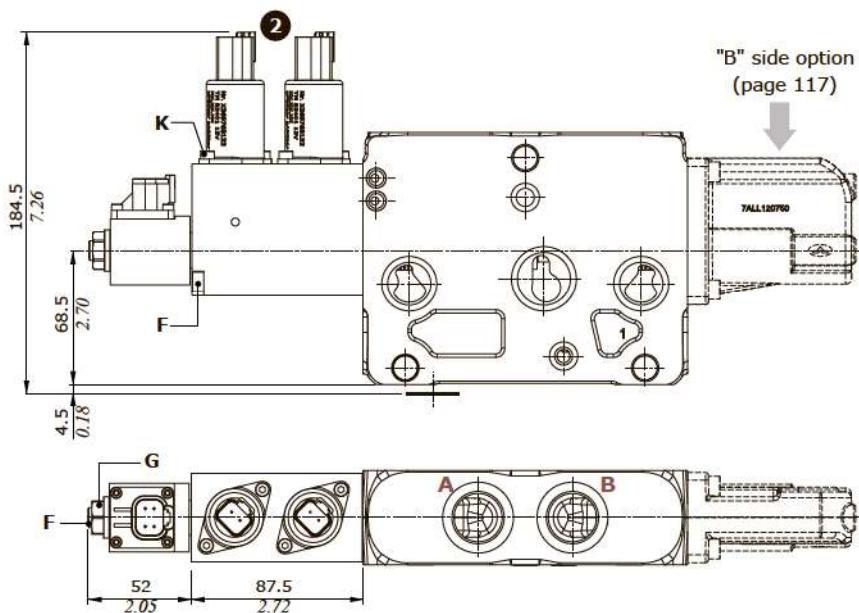
- ①: With AMP JPT connector - AMP JPT, mating connector code: 5CON003  
 ②: With Deutsch DT04 connector - Deutsch DT06-2S mating connector code: 5CON140031



#### Wrenches and tightening torques

- F = allen wrench 4 - 9.8 Nm (7.2 lbft)  
 G = wrench 17 - 9.8 Nm (7.2 lbft)  
 J = allen wrench 5 - 9.8 Nm (7.2 lbft)  
 K = allen wrench 3 - 5 Nm (3.7 lbft)

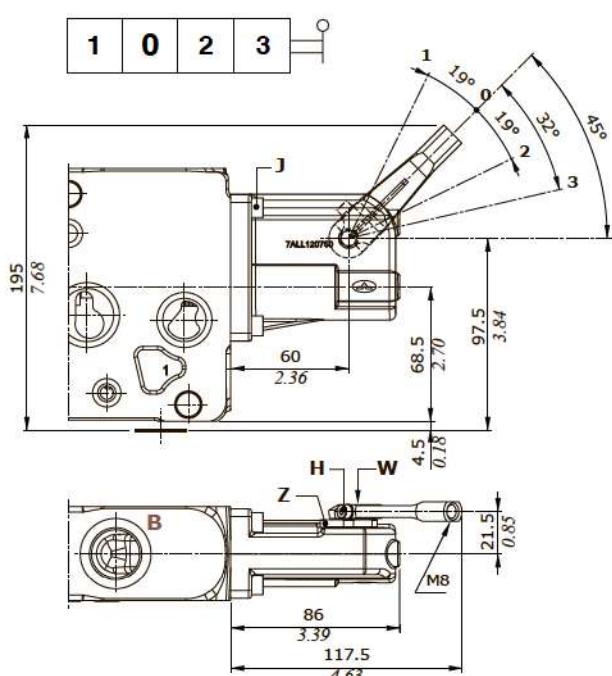
### With spool position sensor



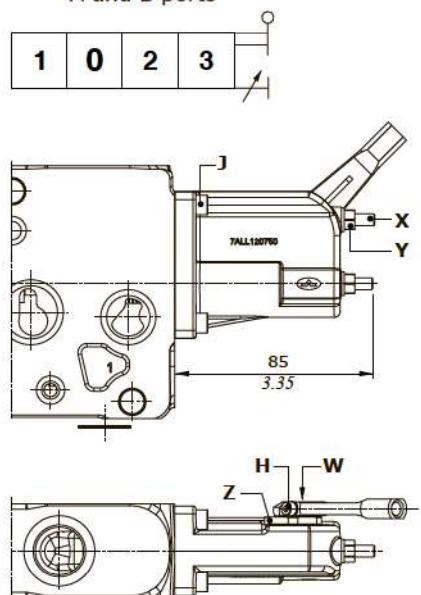
## Working section

**"B" side options**

These options are available for one-side electrohydraulic controls only.

**Lever boxes****LQ type****LQF3 type**

Spool stroke limiter on  
A and B ports

**Endcap****SLCQ type****Wrenches and tightening torques**

H = allen wrench 3 - 6.6 Nm (4.9 lbft)

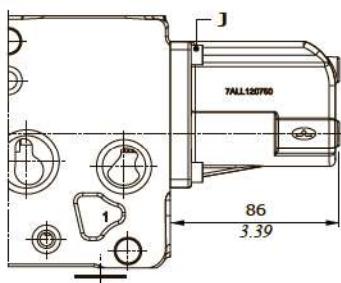
J = allen wrench 5 - 9.8 Nm (7.2 lbft)

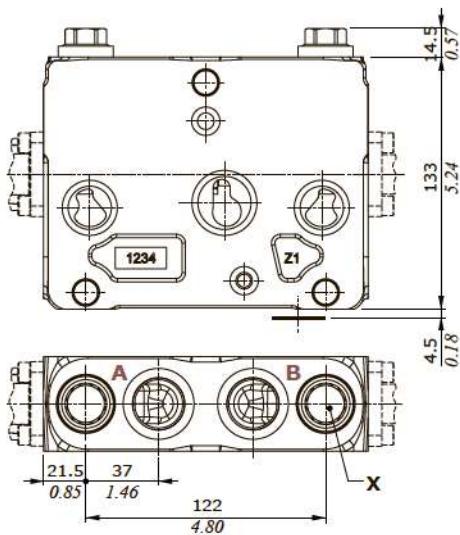
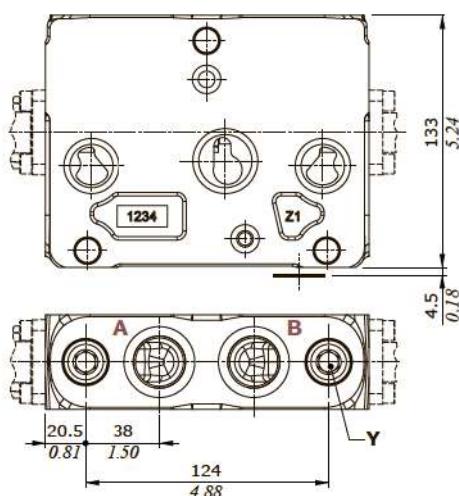
X = allen wrench 3

Y = wrench 10 - 9.8 Nm (7.2 lbft)

Z = wrench 29 - 24 Nm (17.7 lbft)

W = wrench 8

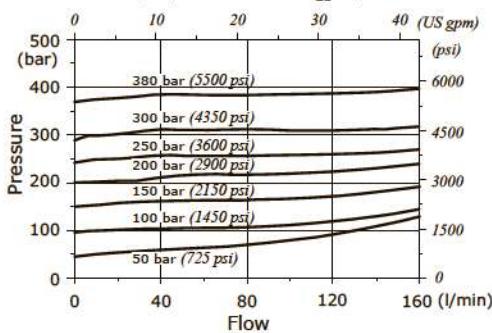
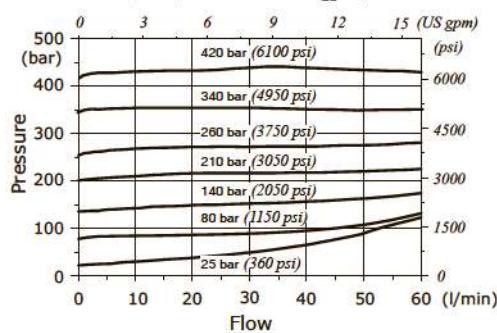
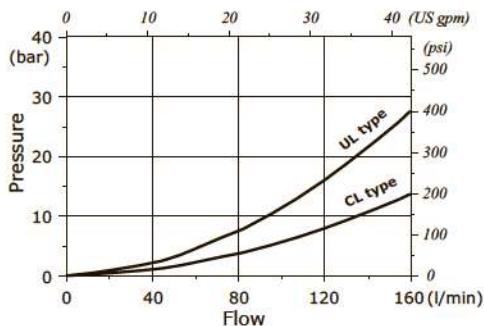
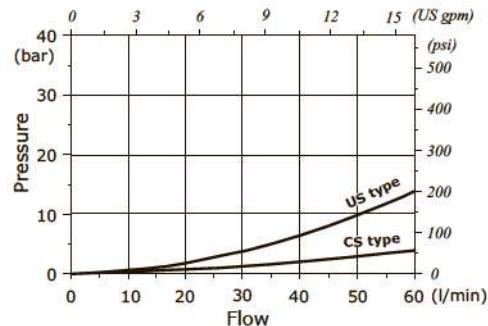


**Working section****Port valves****Pressure relief valves, UL type  
Anticavitation valve, CL type****Antishock valves, US type  
Anticavitation valve, CS type****UL-US types****CL-CS types****Wrenches and tightening torques**

X = wrench 19 - 42 Nm (31 lbf ft) - (plug and valves)

Y = allen wrench 6 - 24 Nm (17.7 lbf ft) - (tappo)

wrench 10 - 24 Nm (17.7 lbf ft) (valves)

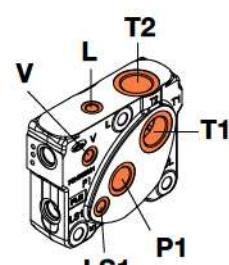
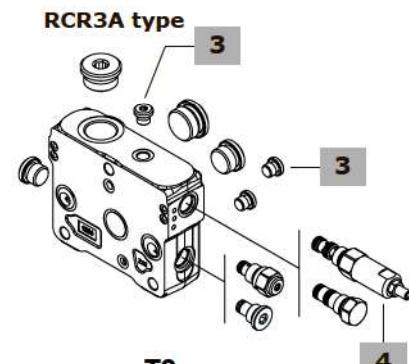
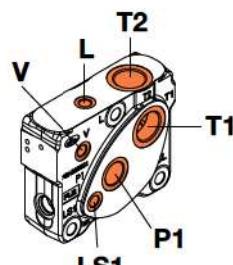
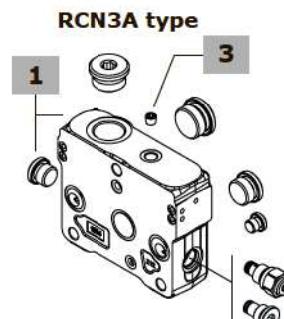
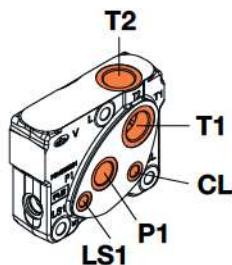
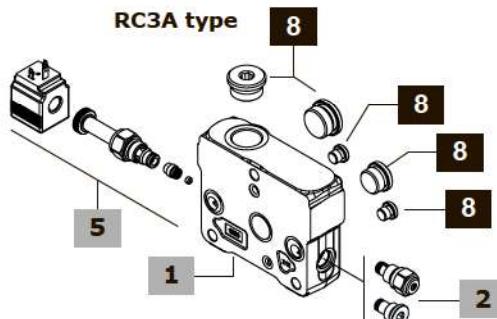
**UL type, setting example  
(5 l/min - 1.3 US gpm)****US type, setting example  
(10 l/min - 2.6 US gpm)****UL-CL types, pressure drop  
(in anticavitation)****US-CS types, pressure drop  
(in anticavitation)**

## Outlet section part ordering codes

DPX160/RC3A-CL - ... -12VDC-FPM  
 1 5 6 5 7

DPX160/RCN3A(VBT)- ... -FPM  
 1 2

DPX160/RCR3A(RT)(VLT)(VBT)- ... -FPM  
 1 4 3 2

**1 Outlet section kit\*****page 120**

The codes are referred to sections with FPM o-ring seals  
 Outlet section is the same type for standard and High Pressure valve  
[For mechanical and hydraulic controls](#)

**TYPE: DPX160/RC1-FPM** CODE: YFIA205300V  
 DESCRIPTION: With T2 upper port

**TYPE: DPX160/RC3-FPM** CODE: YFIA205302V  
 DESCRIPTION: With T2 upper port and P1, T1, LS1 side ports

**TYPE: DPX160/RC3-CL-FPM** CODE: YFIA205314V  
 DESCRIPTION: As previous one with clamps release arrang. and CL port

[For electrohydraulic controls](#)

**TYPE: DPX160/RCN1-FPM** CODE: YFIA205306V  
 DESCRIPTION: Without pressure reducing valve arrangement, L upper and V side ports, T2 upper port

**TYPE: DPX160/RCN3-FPM** CODE: YFIA205313V  
 DESCRIPTION: As previous one with P1, T1, LS1 side ports

**TYPE: DPX160/RCN3-CL-FPM** CODE: YFIA205315V  
 DESCRIPTION: As previous one with clamps release arrang. and CL port

**TYPE: DPX160/RCR1-FPM** CODE: YFIA205303V  
 DESCRIPTION: With pressure reducing valve arrangement, L upper and V side ports, T2 upper port

**TYPE: DPX160/RCR3-FPM** CODE: YFIA205307V  
 DESCRIPTION: As previous one with P1, T1, LS1 side ports

**TYPE: DPX160/RCR3-CL-FPM** CODE: YFIA205316V  
 DESCRIPTION: As previous one with clamps release arrang. and CL port

**Note:** for outlet sections with different port arrangement please contact Sales Dpt.

**2 Bleed valve****page 120**

The codes are referred to parts with FPM o-ring seals

TYPE	CODE	DESCRIPTION
(-)	X138810000V	Bleed valve
(VBT)	XTAP525320V	Valve blanking plug

NOTE (\*): Codes are referred to **BSP** thread.

NOTE (-): "TYPE" omitted in outlet section description

**3 Pilot and drain\***

TYPE	CODE	DESCRIPTION
(-)	4TAP306006	M6-DIN906 plug, for external drain
(VLT)	XTAP719160	G1/4 plug, nr.2 for int. pilot and drain, FPM o-ring seal

**4 Pressure reducing valve****page 121**

The codes are referred to parts with FPM o-ring seals

TYPE	CODE	DESCRIPTION
(-)	4AC9539900	Press. reducing valve, 32 bar (464 psi)
(RT)	3XTP3535100V	Valve blanking plug (SAE 08/3)

**5 Clamp release kit****page 121**

TYPE	CODE	DESCRIPTION
CL	5KIT409010V	Clamp release kit, 12VDC, FPM o-ring seals

**6 Section threading**

Only specify if it is different from BSP standard (see page 6).

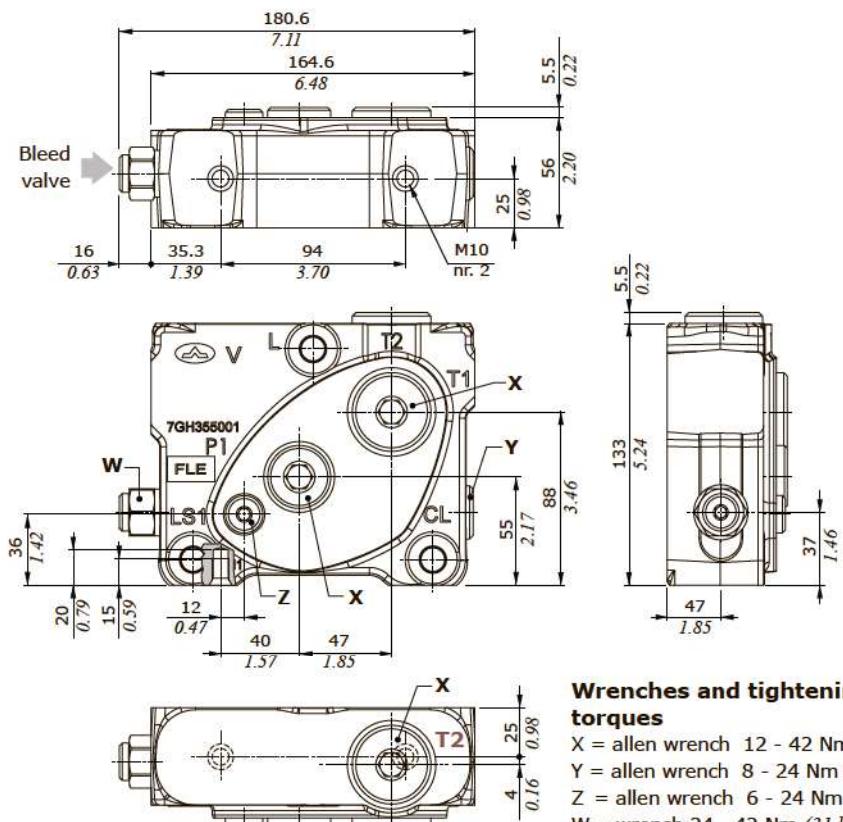
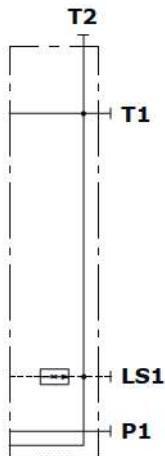
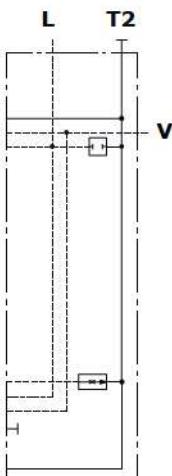
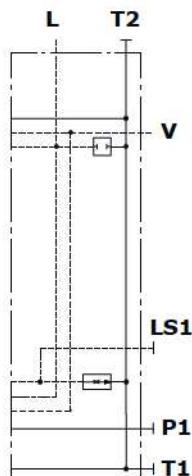
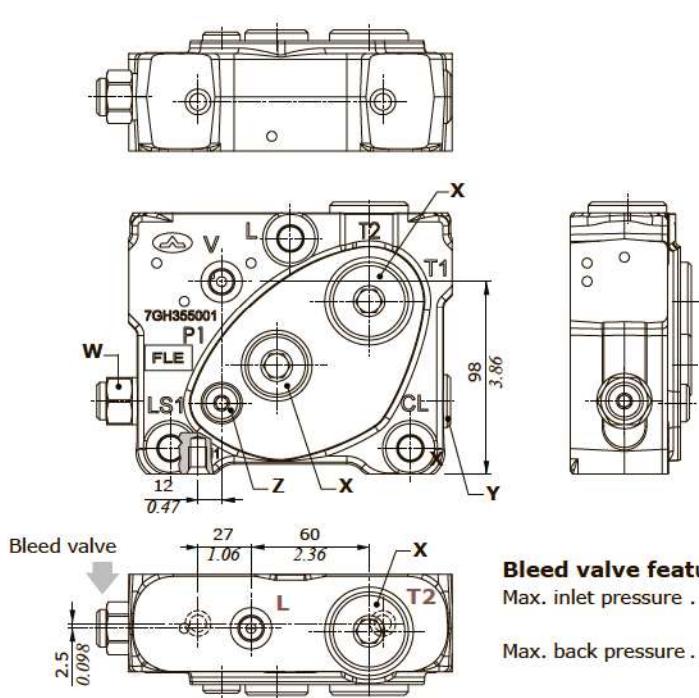
**7 Seals**

TYPE	DESCRIPTION
FPM	FPM o-ring seals; standard
NBR	NBR o-ring seals

**8 Parts\***

The codes are referred to parts with FPM o-ring seals

CODE	DESCRIPTION
XTAP740220	G1 plug: for RC1/RCN1/RCR1 = nr. 1 for RC3/RCN3/RCR3 = 2
XTAP732220	G3/4 plug, for RC1/RCN1/RCR1 = nr. 0 for RC3/RCN3/RCR3 = 1
XTAP719160	G1/4 plug, for RC1/RCN1/RCR1 = nr. 0 for RC3/RCN3/RCR3 = 1 for RC3-CL/RCN3-CL/RCR3-CL = 2

**Outlet section****Dimensions and hydraulic circuit****Example of RC3A outlet section****RC1A type****RC3A type****RCN1A type****RCN3A type****Example of RCN3A outlet section****Bleed valve diagram  
Flow vs. Pressure**